

PERFO



TOOLS & ABRASIVES FOR STAINLESS STEEL & ENGINEERING APPLICATIONS

CUTTING & GRINDING • FINISHING & POLISHING
AIR & ELECTRIC TOOLS • FIXED MACHINERY • PPE







CUTTING & GRINDING WHEELS

PFERD Cut-off Wheels
PFERD Grinding Wheels
Large Bore Cut-off Wheels

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GLOBE RANGE

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FIBRE DISCS

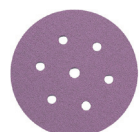
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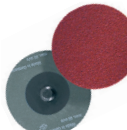
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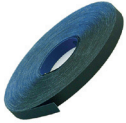
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ABCON

Irish Abrasives Manufacturer

Abcon Industrial Products Ltd is a leading independent fabricator and supplier of custom abrasive belts located in Ireland. We have over 25 years of experience in abrasives production and applications, and we use this to ensure that our customers receive the best and most cost effective product for their individual needs.



Belts are available in any grade and size.
If you need a specific belt, please contact us
FAST DELIVERY

for more see pages 35-39 or call on 049 555 2340



CUTTING & GRINDING WHEELS

PFERD CUT-OFF WHEEL - PSF UNIVERSAL LINE

High Quality Cut-off Wheels. Use for General Purpose

Steel Only

Size	Shape	Series	PU	Part No.
100 x 2.4	Flat	P PSF	25	5002.1002
115 x 2.4	Depressed	P PSF	25	5003.1006
230 x 3.0	Depressed	P PSF	25	5010.1010

Steel & Stainless Steel

Size	Shape	Series	PU	Part No.
115 x 1.0	Flat	P PSF - INOX	25	5004.1002
115 x 2.4	Flat	P PSF - INOX	25	5004.1019
115 x 3.2	Depressed	P PSF - INOX	25	5003.1012
230 x 1.9	Flat	P PSF - INOX	25	5011.1002
230 x 2.5	Flat	P PSF - INOX	25	5011.1007
230 x 2.5	Depressed	P PSF - INOX	25	5010.1002

Stone

Size	Shape	Series	PU	Part No.
100 x 2.4	Depressed	P PSF	25	5001.1003
115 x 2.4	Depressed	P PSF	25	5003.1008
230 x 3.2	Depressed	P PSF	25	5010.1013



PFERD CUT-OFF WHEEL - SG PERFORMANCE LINE

High Quality Cut-off Wheels. Use for Heavy Duty Applications

Steel & Stainless Steel

Size	Shape	Series	PU	Part No.
115 x 1.0	Flat	R SG - INOX	25	5004.1003
115 x 1.6	Flat	R SG - INOX	25	5004.1010
115 x 2.4	Depressed	R SG - INOX	25	5010.1007
230 x 2.0	Flat	R SG - INOX	25	5011.1003
230 x 2.5	Flat	R SG - INOX	25	5011.1008
230 x 2.5	Depressed	R SG - INOX	25	5010.1003



CUTTING & GRINDING WHEELS

PFERD GRINDING WHEELS

Performance grinding wheel provides good removal rates and long service life for reduced wheel changes.

Steel Only

Size	Shape	Series	PU	Part No.
115 x 7.0	Depressed	R SG	10	5032.1008
230 x 7.0	Depressed	P PSF	10	5035.1005

Steel & Stainless Steel

Size	Shape	Series	PU	Part No.
115 x 7.0	Depressed	M PSF INOX	10	5032.1009
178 x 7.0	Depressed	M PSF INOX	10	5034.1002
230 x 7.0	Depressed	M PSF INOX	10	5035.1003



PFERD CUTTING & GRINDING WHEELS FOR ALUMINIUM

Grade N-ALU for Soft, Tough and Hard Aluminium. Excellent balance of aggressive removal and good service life.

Cutting Wheels

Size	Shape	Series	PU	Part No.
115 x 1.0	Flat	N SG ALU	10	5004.1000
115 x 2.4	Depressed	N SG ALU	10	5003.1003
230 x 2.0	Depressed	N SG ALU	10	5010.1006



Grinding Wheels

Size	Shape	Series	PU	Part No.
115 x 7.0	Depressed	N SG ALU	10	5032.1007
230 x 7.0	Depressed	N SG ALU	10	5035.1001



CUTTING & GRINDING WHEELS

DUODISC: THE NEW COMBINATION ABRASIVE WHEEL

Use for: Cut-off work, light deburring, light surface grinding

Size (D x T)	Shape	PU	Part No.
115 x 2.8	Depressed Centre	10	5032.1014
125 x 2.8	Depressed Centre	10	5033.1004

**Cutting & Deburring
without tool change!!!**



RUPES PNEUMATIC ANGLE GRINDER - INDUSTRIAL QUALITY

Use with 115 / 125mm Discs

Model	Speed	Part No.
IGA125 110X	11000RPM	1401.IGA125

RUPES®

Spindle lock button !



**Compact body with
excellent weight**

High torque !

CUTTING & GRINDING WHEELS

CHOP SAW BLADES - 25.4MM BORE

High Quality Cut-off Wheels. Use for General Purpose

Steel Only

Size	Bore	Series	Part No.
300 x 2.8	25.4	KSG-CHOP	5020.1001
350 x 2.8	25.4	KSG-CHOP	5021.1001

Stainless Steel

Size	Bore	Series	Part No.
300 x 2.8	25.4	KSG-CHOP INOX	5021.1003

Stone

Size	Bore	Series	Part No.
300 x 3.0	25.4	LSG -TABLE	5020.1005
350 x 3.4	25.4	LSG -TABLE	5021.1004

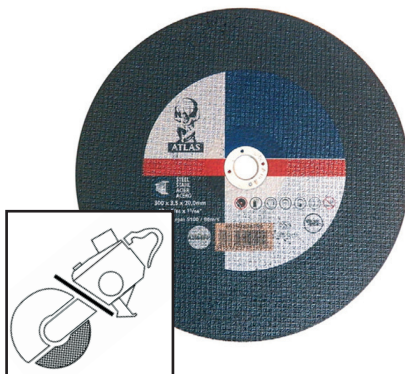


CON SAW BLADES - 20/22MM BORE

High Quality Cut-off Wheels. Use for General Purpose

Steel Only

Size	Bore	Series	Part No.
300 x 3.5	20.0	ATLAS	5022.3001



GLOBE HD CON SAW BLADES - 20MM BORE

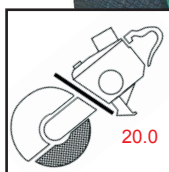
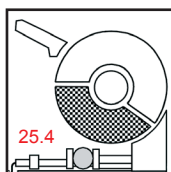
High Performance Blades. Use for Heavy Duty Applications

Steel Only

Size	Bore	Series	Part No.
300 x 4.0	20.0	A30T	5022.5001
350 x 4.0	20.0	A30T	5023.G221220
350 x 4.0	25.4	A30T	5023.G221225



EXCEPTIONAL LONG LIFE !



GLOBE CUT-OFF WHEEL - FOR IMPOSSIBLE CUTS AND SAFE WORK!!!

Use for cutting Stainless Steel and particularly hard and alloy steel. Extreme cutting precision.

Steel & Stainless Steel

Size	Shape	Series	Part No.	PU
125 x 1.0	Flat	ZAC A60SX BF	5006.1020	25
115 x 1.0	Flat	DYN A60S BF	5004.G1614	100

**LASTS UP TO 6 TIMES LONGER
THAN STANDARD 4.5" DISCS !**



GLOBE GRINDING WHEELS - GRINDPOWER !!!

Performance grinding wheel provides good removal rates and long service life for reduced wheel changes.

Steel & Stainless Steel

Size	Shape	Series	Part No.	PU
125 x 7.0	Depressed	ZA 24 SXBF	5006.1045	25
115 x 6.0	Depressed	DYNAMIC	5032.G0122	25

Maximum:

**Power
Saving
Productivity**



GLOBE DEPRESSED CENTRE FLEXIBLE GRINDING WHEEL - TURBOTWISTER

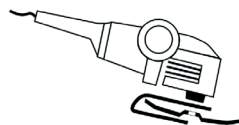
Performance grinding wheel provides good removal rates and long service life for reduced wheel changes.

Steel & Stainless Steel

Size	Shape	Series	Part No.	PU
115 x 4.5	Depressed	A 36 QBF	5035.1030	25
125 x 4.5	Depressed	A 36 QBF	5035.1032	25
178 x 4.5	Depressed	A 36 QBF	5035.1033	25

**For cool surface grinding of welds. Ideal on all
ferrous and non-ferrous metals.**

**Exceptional flexibility lets the disc adhere perfectly
to curved surfaces.**



230MM GLOBE CUT-OFF WHEEL - SAFE CUT II - FOR IMPOSSIBLE CUTS AND SAFE WORK!!!

Use for particularly hard and alloy steel. Extreme cutting precision.

Size	Shape	Series	Part No.	PU
230 x 2.0	Depressed	A60S BF	5010.5001	50

1. PRECISION & SAFE CUT !
2. EXEPTIONALY LONG LIFE !
3. PATENTED TURBO CUT TECHNOLOGY !
4. PATENTED PACKAGE !



Exclusive metal reinforcement for protection of the Depressed Centre from possible breakage

Ribbed design for Hard Work, Safe & High Speed Cut
Precise, easy and straight cut

**Patented package for protection from shocks
and enviroment mooisture**

230MM GLOBE SAFE CUT II - TEST RESULTS



Globe Safe Cut II
230 x 1.9mm
79 Cuts!!



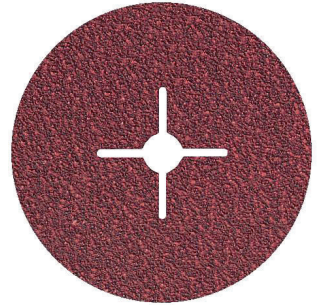
Standard Industrial Disc in the market
230 x 1.9mm
27 Cuts

○○○○○○○○○○ ○○○○○○○○○○○ ○○○○○○○

FIBRE DISCS - GENERAL PURPOSE (ALUMINIUM OXIDE)

For use in: Steel, Aluminium, Plastic, Fibre Glass, Wood

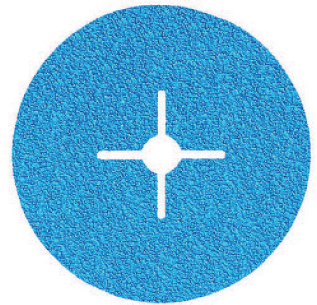
Grit	100mm	115mm	125mm	180mm
P24	5300.1024	5300.2024	5300.3024	5300.4024
P36/P40	5300.1036	5300.2036	5300.3040	5300.4036
P60	5300.1060	5300.2060	5300.3060	5300.4060
P80	5300.1080	5300.2080	5300.3080	5300.4080
P120	5300.1120	5300.2120	5300.3120	5300.4120



FIBRE DISCS - PREMIUM FOR HARD MATERIALS (ZIRCONIA ALUMINIA)

For use in: Steel, Stainless Steel.

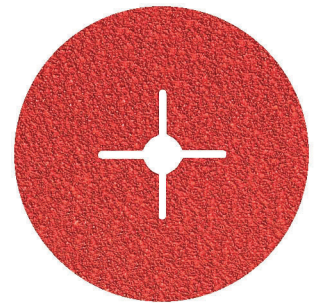
Grit	100mm	115mm	125mm	180mm
P24	5304.1024	5304.2024	---	5304.4024
P36	5304.1036	5304.2036	5304.3036	5304.4036
P40	---	5305.2040	---	5304.4040
P60	5304.1060	5305.2060	5304.3060	5304.4060
P80	5304.1080	5305.2080	5304.3080	5304.4080
P120	5304.1120	5305.2120	5304.3120	5304.4120



FIBRE DISCS - HIGH PERFORMANCE FOR EXTREMELY HARD MATERIALS (CERAMIC OXIDE)

For use in: Steel, Stainless Steel, Bronze, Titanium, Cast Iron, High-alloy steels.

Grit	115mm	125mm	180mm
P24	---	5312.3024	5312.4024
P36	5312.2036	5312.3036	5312.4036
P60	5312.2060	5312.3060	5312.4060
P80	5312.2080	5312.3080	5312.4080
P120	5312.2120	5312.3120	5312.4120



**LASTS LONGER THAN
ECONOMY FLAP DISCS**

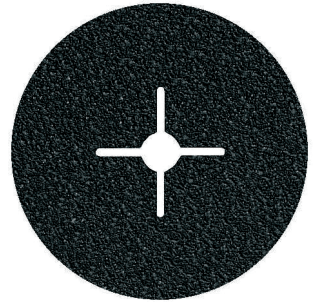
For total performance see Backing Pad procedure page
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FIBRE DISCS

FIBRE DISCS - SPECIAL FOR ALUMINIUM , COOPER, BRONZE (SILICONE CARBIDE)

Use for working on Aluminium, Copper, Bronze, Titanium, High-alloy steels and fibre reinforced plastics.

Grit	115mm	125mm	180mm
P24	5309.2024	---	5309.4024
P36	5309.2036	---	5309.4036
P60	5309.2060	5309.3060	5309.4060
P80	5309.2080	5309.3080	5309.4080
P120	5309.2120	5309.3120	5309.4120



SEMI FLEXIBLE - SPECIAL FOR CAST IRON & STONE/CONCRETE (SILICONE CARBIDE)

Use for working on Aluminium, Copper, Bronze, Titanium, High-alloy steels and fibre reinforced plastics.

Grit	115mm	180mm
P16	1018.1016	1018.2016
P24	1018.1024	1018.2024
P36	1018.1036	1018.2036
P60	1018.1060	1018.2060
P80	---	---
P120	---	1018.2120



Can also be used for light stone grinding duty as a low cost alternative to diamond grinders when only a small amount of material removal is required.

FIBRE DISC BACKING PADS - M14 THREAD

For use with Fibre Discs on the Angle Grinder

Size	Coolflow (P16 - P24)	Standard (P60 +)
		
115mm	7100.1042P	7100.1040
125mm	7100.1053	7100.1050
178mm	7100.1062	7100.1060

FLAP DISCS

PREMIUM / SG HEAVY DUTY FLAP DISCS

Economical choice for achieving a 1-step finishing process.



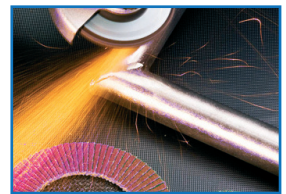
Series	Shape	Grit	115mm	180mm
SIA Premium	Flat	P036	5206.3601	5231.0036
SIA Premium	Flat	P040	5206.4004	5231.0040
SIA Premium	Flat	P060	5206.6004	5231.0060
SIA Premium	Flat	P080	5206.8004	5231.0080
SIA Premium	Flat	P120	5206.1203	5231.0120
PFERD Premium	Conical	P040	5211.4001	5204.4001
PFERD Premium	Conical	P060	5211.6001	5204.6001
PFERD Premium	Conical	P080	5211.8001	5204.8001
PFERD - Heavy Duty	Conical	P040	5211.4002	5204.4002
PFERD - Heavy Duty	Conical	P060	5211.6002	5204.6002
PFERD - Heavy Duty	Conical	P080	5211.8002	5204.8002

HEAVY DUTY - COOL CUT (CERAMIC OXIDE) - WITH TRIMMABLE BACKING PLATE!!

Plastic Backing. Stainless Steel and Hardened Steels



Grit	115mm	125mm
P040	5207.1040	5207.2040
P060	5207.1060	5207.2060

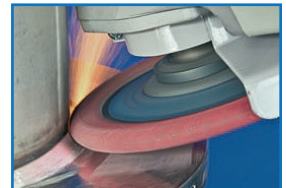


HEAVY DUTY - COOL CUT

Stainless Steel and Hardened Steels



Dia/Grit/Thick	Part No.
115/C60/14mm	5211.9001
115/C60/16mm	5211.9002

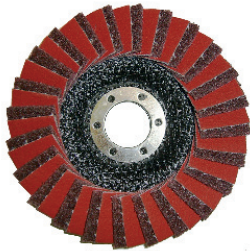


Designed for grinding fillet welds on Steel and Stainless workpieces.

FLAP DISCS

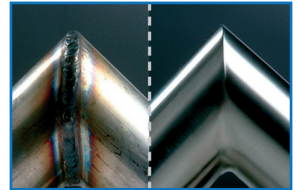
115MM CERAMIC INTERLEAVED DISCS - FROM REMOVAL TO FINISH IN 1 STEP

Removing TIG welding splashes, finishing angles and toothing. Improving surface roughness



Dia.	Grade	Part No.
115mm	Coarse	4650.1010
115mm	Medium	4650.1011
115mm	Fine	4650.1012

**From removal
to finish in 1 step**



RECOMMENDED SPEED
3000-4000RPM

POLISHING FLAP DISC - SURFACE CONDITION

Fine grinding and finishing on large surfaces, light blending, deburring, cleaning, flash and rust removal



Dia.	Grade	Part No.
115mm	Coarse	4650.5003
115mm	Medium	4650.5002
115mm	Fine	4650.5001



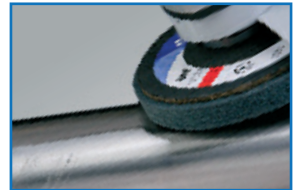
RECOMMENDED SPEED
4000-6000RPM

POLISHING FLAP DISC - UNITIZED TYPE27

Unique design offers material removal while imparting a final finish.



Dia.	Density	Part No.
115mm	Soft PNER W	4637.2532
115mm	Med PNER MW	4637.2632
115mm	Med. Hard 732	4637.0732
115mm	Hard 821	4637.0821
115mm	Vortex	4637.29268
115mm	Vortex Slim	4637.29268T



RECOMMENDED SPEED
4000-5500RPM

CLEAN-STRIP FLAP DISC - NON-CLOGGING

Fine grinding and finishing on large surfaces, light blending, deburring, cleaning, flash and rust removal



Dia.	Hardness	Part No.
115mm	Medium	4200.3001
125mm	Medium	4200.3003
115mm	Blaze Orange	4637.03783

**Orange Blaze
Exceptionally Long Life**



RECOMMENDED SPEED
2000-4000RPM

3 STEP MIRROR POLISH KIT

Designed for low speed right angle finishing tools, and can transform the light weld into a mirror finish!



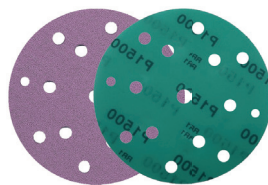
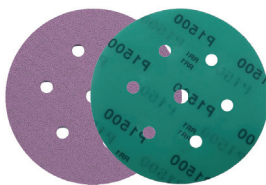
Dia.	Kit	Part No.
115mm	6pcs.	4310.1000

Kit contents

1 x 115mm Interleaved Flap Disc - Medium (4650.1011)
 1 x 115mm Unitized Disc PNER W (4637.2532)
 2 x Felt Velcro Disc (4326.1006)
 1 x Backing Pad for Velcro Discs (1019.2201)
 1 x Polishing Paste (4310.2004)

1950 SIASPEED SIAFAST VELCRO DISCS NO HOLES

Powder Coatings, Chrome



Size	Grit	PU	OU	No Holes	7 Hole	15 Hole
150	40	50	500	7177.0040	7174.0040	7179.0040
150	60	50	500	7177.0060	7174.0060	7179.0060
150	80	100	600	7177.0080	7174.0080	7179.0080
150	100	100	600	7177.0100	7174.0100	---
150	120	100	600	7177.0120	7174.0120	7179.0120
150	150	100	600	7177.0150	7174.0150	7179.0150
150	180	100	600	7177.0180	7174.0180	7179.0180
150	220	100	600	---	7174.0220	7179.0220
150	240	100	600	7177.0240	7174.0240	7179.0240
150	320	50	600	7182.0320	7183.0320	7179.1320
150	400	50	600	7182.0400	7183.0400	7179.1400
150	500	50	600	7182.0500	7183.0500	7179.1500
150	800	50	600	7182.0800	7183.0800	---
150	1200	50	600	7182.1200	7183.1200	7179.1120
150	1500	50	600	7182.1500	7183.1500	7179.1150
150	2000	50	600	7182.2000	7183.2000	7179.1200

VELCRO DISCS

MICRO FILM VELCRO DISCS

Suitable for Dry sanding / Denibbing



Grit	PU	125mm
500	50	7187.0500
800	50	7187.0800
1200	50	7187.1200
1500	50	7187.1500
2000	50	7187.2000

(Pack of 50 pcs.)

COMPACTGRAIN VELCRO DISCS

For use on: Steel, Stainless Steel.



Grit	PU	125mm
120	50	7142.1120
180	50	7142.1180
400	50	7142.1400
600	50	7142.1600
800	50	7142.1800
1200	50	7142.11200

CERAMIC VELCRO DISCS

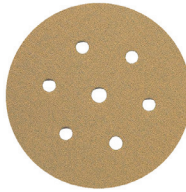
For use on: Steel, Stainless Steel.



Grit	PU	125mm
60	50	7146.3060
80	50	7146.3080
120	50	7146.3120

SIA 1947 ECONOMY LINE VELCRO DISCS

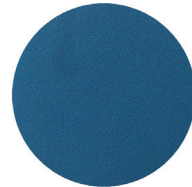
The Universal Series for Metal & Stainless Steel



Grit	PU	150mm
40	50	7173.0040
60	50	7173.0060
80	100	7173.0080
120	100	7173.0120
180	100	7173.0180
240	100	7173.0240
320	100	7173.0320
400	100	7173.0400
500	100	7173.0500

ZIRCONIA VELCRO DISCS

For use on: Steel, Stainless Steel.



Grit	PU	115mm	125mm	150mm
40	50	7110.0040	7119.1040	7119.0040
60	50	7110.0060	7119.1060	7119.0060
80	50	7110.0080	7119.1080	7119.0080
100	50	---	7119.1100	7119.0100
120	50	7110.0120	7119.1120	7119.0120

NEW M14 BACKING PAD FOR VELCRO DISCS

Especially good for use with Ceramic & Compactgrain Velcro Discs



Size	Part No
115	7100.ZKLF115
125	7100.ZKLF125



<https://www.youtube.com/watch?v=WxtPMSM74as>

VELCRO DISCS

VELCRO DISCS - CLEANING & FINISHING (SURFACE CONDITIONING)

For use in: Steel, Stainless Steel.

Grade	115mm	125mm
Coarse	4618.1153	4618.1161
Medium	4618.1152	4618.1162
Fine	4618.1151	4618.1163

M14 Backing Pad - Extra Grip

Dia. - Thread	Density	Part No
115mm - M14	MED	7100.1010
125mm - 5/8"	MED	7100.1016
125mm - M14	MED	7100.1016.M
178mm - M14	MED	7100.1011



GREAT FOR BLENDING OF GRINDING MARKS BEFORE POWER COATING & PAINTING

POLISHING VELCRO DISCS - FELT (6MM THICK)

For Polishing of Stainless Steel.





Grade	115mm	125mm	150mm
Felt	1019.2201	1019.2202	1019.2203

Use with Polishing Paste



VELCRO BACKING PADS

Use with Angle Grinders

Size	Hard - M14	Med. - M14	5/16" LP- Plain	5/16" LP- 6Holes
				
115mm	7100.1116	-	-	-
125mm	-	7100.1124	-	-
150mm	-	7100.1120 Soft	7100.1086	7100.1087

HIGH PERFORMANCE PNEUMATIC ORBITAL SANDER

The new and unique ergonomic design, when pressed, slides forward the switch lever fulcrum lifting the back, creating a stable and ergonomic support for the wrist and therefore for the worker hand/arm system.

Model	Dia.	Orbit	Part Number
RH 356T	125 / 150	6mm	1401.RH356T

RUPES

6 mm orbit is the result of years of field experience done by RUPES R&D department.

Orbit diameter allows the best efficiency (time/result) in plaster smothering and paint removal without diminishing the final quality.

20% more efficiency compared to a traditional 5mm orbit.

SKORPIO III

EXPERIENCE THE EXCELLENCE



HIGH PERFORMANCE ELECTRIC RANDOM ORBITAL SANDER

Machines with universal use, suitable for all types of surface, from roughing to finishing.

Model	Dia.	Orbit	Power	Part Number
ER 155TE	125 / 150	5mm	310	1400.ER155TE

RUPES

Machines with universal use, suitable for all types of surface, from roughing to finishing.

Versatile and easy to use, especially suitable for sanding flat surfaces.

Sanding of fibreglass and 'gelcoat' materials.


Preparation and finish of substrates.

Preparation of surfaces for the application of impregnating substrates.




310W
Speed Range:
4,000 - 10,000 RPM
Made in
ITALY

SHAPE A - 6mm Shank Cylinder

Shape	Dia. x L.	Part No.
	06 x 18	A60618.State Cut
	08 x 20	A60820.State Cut
	10 x 20	A61020.State Cut
	12 x 25	A61225.State Cut
	15 x 25	A61525.State Cut
	20 x 25	A62025.State Cut
	25 x 25	A62525.State Cut


SHAPE B - 6mm Shank Cylinder with End Cut

Shape	Dia. x L.	Part No.
	06 x 18	B60618.State Cut
	08 x 20	B60820.State Cut
	10 x 20	B61020.State Cut
	12 x 25	B61225.State Cut
	15 x 25	B61525.State Cut
	20 x 25	B62025.State Cut


SHAPE C - 6mm Shank Ball Nosed Cylinder

Shape	Dia. x L.	Part No.
	06 x 18	C60618.State Cut
	08 x 20	C60820.State Cut
	10 x 20	C61020.State Cut
	12 x 25	C61225.State Cut
	15 x 25	C61525.State Cut
	20 x 25	C62025.State Cut
	25 x 25	C62525.State Cut


SHAPE D - 6mm Shank Ball

Shape	Dia.	Part No.
	6	D60606.State Cut
	8	D60808.State Cut
	10	D61010.State Cut
	12	D61212.State Cut
	15	D61515.State Cut
	20	D62020.State Cut
	25	D62525.State Cut


SHAPE E - 6mm Shank Oval

Shape	Dia. x L.	Part No.
	06 x 10	E60610.State Cut
	08 x 15	E60815.State Cut
	10 x 15	E61015.State Cut
	12 x 20	E61220.State Cut
	15 x 25	E61525.State Cut
	20 x 25	E62025.State Cut

SHAPE F - 6mm Shank Ball Nosed Tree

Shape	Dia. x L.	Part No.
	06 x 18	F60618.State Cut
	08 x 20	F60820.State Cut
	10 x 20	F61020.State Cut
	12 x 25	F61225.State Cut
	15 x 25	F61525.State Cut
	20 x 25	F62025.State Cut
	20 x 38	F62038.State Cut


SHAPE G - 6mm Shank Pointed Tree

Shape	Dia. x L.	Part No.
	06 x 18	G60618.State Cut
	08 x 20	G60820.State Cut
	10 x 20	G61020.State Cut
	12 x 25	G61225.State Cut
	15 x 25	G61525.State Cut
	20 x 25	G62025.State Cut
	20 x 38	G62038.State Cut

SHAPE H - 6mm Shank Flame


Shape	Dia. x L.	Part No.
	08 x 20	H60820.State Cut
	12 x 35	H61232.State Cut
	15 x 35	H61535.State Cut
	20 x 42	H62042.State Cut

SHAPE L - 6mm Shank Ball Nosed Cone


Shape	Dia. x L.	Part No.
	06 x 18	L60618.State Cut
	08 x 22	L60822.State Cut
	10 x 26	L61026.State Cut
	12 x 28	L61228.State Cut
	15 x 33	L61533.State Cut
	20 x 38	L62038.State Cut

Wide range of Coated and Special TC Burrs available on request


SHAPE J - 6mm Shank Countersink 60°

Shape	Dia. x L.	Part No.
	06 x 06	J60606.State Cut
	08 x 10	J60810.State Cut
	12 x 10	J61210.State Cut
	15 x 12	J61512.State Cut
	20 x 18	J62018.State Cut

SHAPE K - 6mm Shank Countersink 90°

Shape	Dia. x L.	Part No.
	06 x 03	K60603.State Cut
	10 x 04	K61004.State Cut
	12 x 06	K61206.State Cut
	15 x 08	K61508.State Cut
	20 x 12	K62012.State Cut

SHAPE M - 6mm Shank Cone

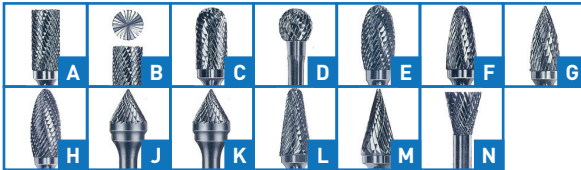
Shape	Dia. x L.	Part No.
	06 x 20	M60620.State Cut
	10 x 20	M61020.State Cut
	12 x 22	M61222.State Cut
	15 x 25	M61525.State Cut

CARBIDE BURR SELECTION GUIDE

Easy 4 Steps

Step 01 - Burr Shape

Identify the most suitable burr shape to suit the application.



Step 02 - Product Codes

Choose size to suit the application remembering that no more than 50% of the tooth diameter should be in contact with the workpiece.

Part No. C 6 08 20 - 6

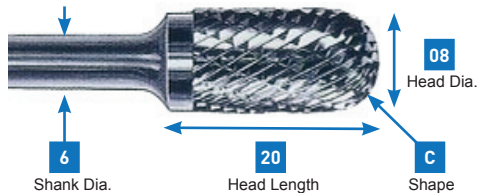
Burr Shape

Shank Dia.

Head Dia.

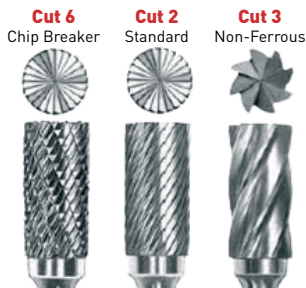
Head Length

Type of Cut



Step 03 - Cut Selection

Identify correct type of cut to suit the material and requirements.



Step 04 - Speed Ranges

Ensure that burr selected will operate within the recommended speed range.

Head Dia.	Cut 2 & Cut 6	Cut 3
6mm	30-60,000 (45,000*) RPM	25-60,000 (40,000*) RPM
6mm	25-55,000 (40,000*) RPM	25-55,000 (40,000*) RPM
6mm	20-40,000 (30,000*) RPM	20-30,000 (25,000*) RPM
6mm	15-35,000 (25,000*) RPM	10-25,000 (15,000*) RPM
6mm	10-35,000 (20,000*) RPM	10-25,000 (15,000*) RPM
6mm	06-25,000 (15,000*) RPM	10-20,000 (15,000*) RPM
6mm	06-20,000 (10,000*) RPM	-

* - Start Point

MOUNTED POINTS

GENERAL PURPOSE BONDED MOUNTED POINTS

For use in: Steel

SHAPE - ZY



Size D x L	Part No.
10 x 12	2014.1175
25 x 36	2014.1460
32 x 32	2014.1505
16 x 50	2014.1330
25 x 50	2030.1070

SHAPE - KE



Size D x L	Part No.
16 x 43	2030.1010
25 x 70	2005.1009
32 x 32	2005.1013

SHAPE - KU



Size D x L	Part No.
13 x 13	2008.1085
16 x 16	2008.1100
20 x 20	2008.1105

SHAPE - WR



Size D x L	Part No.
10 x 12	2030.1080

SHAPE - SP



Size D x L	Part No.
22 x 50	2005.1025

SHAPE - A13



Size D x L	Part No.
32 x 32	2005.1033

ASSORTED MOUNTED POINT SET

Set of 70pcs of ZY, KE, WR Mounted Point Shapes with 6mm shank

Qty.	Part No.
70pcs.	2048.1040

**Wide Range of Mounted Points is available
Just Ask for Advise**



MOUNTED POINTS

BONDED MOUNTED POINTS - SPECIAL DESIGNED GRADES FOR STAINLESS STEEL

The special manufacturing process guarantees good shapeholding and excellent fine-grinding properties.

Shape ZY - Standard



Dia. x L	Grit	Part No.
25 x 25	P30	2027.1045

Shape ZY - Heavy Duty



Dia. x L	Grit	Part No.
25 x 40	P30	2025.1070
32 x 32	P24	2025.1090
40 x 10	P30	2025.1110
50 x 25	P24	2025.1135

Shape WR - Standard



Dia. x L	Grit	Part No.
25 x 32	P30	2026.1525

Texturing / Surface Finishing Mounted Points - Special designed grades for Stainless Steel

PFERD manufactures Poliflex® fine grinding tools with exact shape accuracy, superb consistency of quality and narrow dimensional tolerances. They are perfect for fine grinding, structuring and preparing for polishing work.

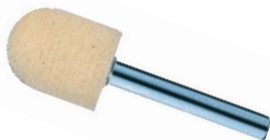
Wide range of shapes grades and sizes available on request



POLISHING FELT MOUNTED POINTS - Use with polishing paste

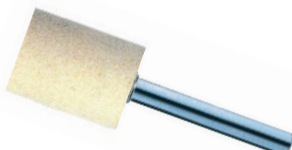
Comprehensive range of shapes available on request!

Shape WRC



Dia. x L - Shank	Part No.
15 x 20 - 6	4304.5003
20 x 25 - 6	4304.5004
25 x 30 - 6	4304.5005

Shape ZYA



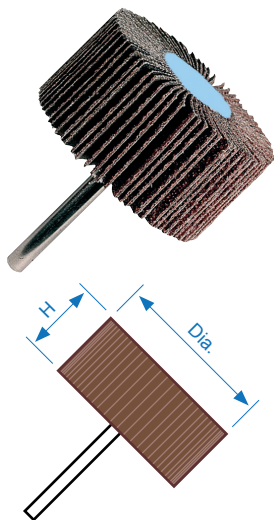
Dia. x L - Shank	Part No.
20 x 25 - 6	4304.8003
25 x 30 - 6	4304.8005



Use with:
Polishing Paste. **See page 36**

FLAP WHEELS - GENERAL PURPOSE

Light grinding, blending, deburring and cleaning of all metals.



Size (Dia x H)	Part. No.	Size (Ax B)	Part. No.
15 x 15*	4007.State Grit	40 x 30	4045.State Grit
20 x 05*	4009.State Grit	50 x 20	4053.State Grit
20 x 10*	4011.State Grit	50 x 30	4055.State Grit
20 x 15*	4013.State Grit	50 x 40	4056.State Grit
20 x 20	4014.State Grit	60 x 10	4061.State Grit
25 x 05*	4016.State Grit	60 x 15	4062.State Grit
25 x 15*	4020.State Grit	60 x 20	4063.State Grit
25 x 25	4022.State Grit	60 x 30	4065.State Grit
30 x 05*	4031.State Grit	60 x 40	4066.State Grit
30 x 10*	4033.State Grit	60 x 50	4067.State Grit
30 x 15*	4035.State Grit	80 x 10	4081.State Grit
30 x 20	4036.State Grit	80 x 15	4082.State Grit
30 x 25	4037.State Grit	80 x 20	4083.State Grit
30 x 30	4038.State Grit	80 x 30	4085.State Grit
40 x 10	4041.State Grit	80 x 40	4086.State Grit
40 x 15	4042.State Grit	80 x 50	4087.State Grit
40 x 20	4043.State Grit	100 x 30**	4093.State Grit

Material: Aluminium Oxide
Available Grits: A40 - A60 - A80 - A100 - A120
A150 - A180 - A240 - A320
Shank: Dia.: 6 mm

- * - available with 3mm Shank
- ** - available with 8mm Shank

For the Stainless Steel grinding we offer products characterized by aggressive grinding action and long service life, particularly when used for edge grinding.

Other Sizes available on request

SPINDLE MOUNTED FLAP WHEELS

INTERLEAVED MOUNTED WHEEL - Grain & Satin Finish

Deburring and grain finishing Stainless Steel sheets after conventional coated abrasives.

Standard Sizes (Dia x H)

Grade / Grit	50 x 30mm	60 x 50mm	80 x 50mm
A100/P080	4605.1100	4605.1195	4605.1295
A180/P150	4605.1105	4605.1200	4605.1300
A280/P240	4605.1110	4605.1205	4605.1305

Material: Aluminium Oxide interleaved with abrasive cloth

Also Available

in Sizes: 30x20; 30x30; 40x20; 40x30; 40x40; 50x20; 50x30; 50x40; 50x50; 60x20; 60x30; 60x40; 60x50; 75x45; 80x20; 80x30; 80x40; 80x50; 100x45; 100x50

Shank: Dia.: 6 mm



NYLON FLEECE MOUNTED WHEEL - Satin and Matt Finish

In-line brush finish for Satinless Steel and Aluminium. Decorative Satin and Matt finishing.

Standard Sizes (Dia x H)

Grade	50 x 30mm	60 x 50mm	80 x 50mm
A100	4601.1026	4601.1047	4601.1069
A180	4601.1027	4601.1048	4601.1070
A280	4601.1028	4601.1049	4601.1071

Material: Nylon Fleece

Also Available

in Sizes: 30x10; 30x20; 30x30; 40x20; 40x25; 40x30; 40x40; 50x20; 50x30; 50x40; 50x50; 60x20; 60x30; 60x40; 60x50; 75x45; 80x20; 80x30; 80x40; 80x50; 100x45; 100x50

Shank: Dia.: 6 mm



STRIP-CLEAN MOUNTED WHEEL

Strip-Clean Fleece

Standard Sizes (Dia x H)

Density	75 x 15mm	100 x 30mm
Medium	4203.1003	4203.1006

Material: Nylon Fleece

Shank: Dia.: 6 mm



ABRASIVE SPIRAL BANDS

GENERAL PURPOSE - Aluminium Oxide

Universally suitable for many materials.



Size (Dia x L)	Grit	Part No.
10 x 20	A080	4412.1020
10 x 20	A150	4412.1024
19 x 25	A080	4412.1084
19 x 25	A150	4412.1088
30 x 30	A040	4412.1148
30 x 30	A080	4412.1160
30 x 30	A150	4412.1164

HEAVY DUTY - Cool Cut

Designed for maximum stock removal.



Size (Dia x L)	Grit	Part No.
19 x 25	Z040	4412.2022
19 x 25	Z080	4412.2040
30 x 30	Z040	4412.2071
30 x 30	Z080	4412.2084
45 x 30	Z040	4412.2106
45 x 30	Z080	4412.2124

DRUM HOLDERS - Fully reusable

Slots allow the drum to expand during grinding, thereby tensioning the abrasive sleeve.



Size (Dia x L)	Shank	Part No.
10 x 20	6mm	4413.1008
19 x 25	6mm	4413.1013
30 x 30	6mm	4413.1018
45 x 30	6mm	4413.1021

**Weld dressing, coarse and fine grinding,
refinement of edges and contours ect.
Other sizes and grits available on request**

SHAPE A - Grinding in hard-to-reach areas and bores.

The special manufacturing process guarantees good shapeholding and excellent fine-grinding properties.

Caps			Holders		
Dia. mm	Grit	Part No.	Dia. x L	Shank	Part No.
10	P150	4408.1008	10 x 15	3mm	4409.1003
13	P060	4408.1010	13 x 17	6mm	4409.1004
13	P150	4408.1011	16 x 26	6mm	4409.1005
13	P280	4408.1012			
16	P060	4408.1013			



SHAPE C - Grinding in hard-to-reach areas and bores.

The special manufacturing process guarantees good shapeholding and excellent fine-grinding properties.

Caps			Holders		
Dia. mm	Grit	Part No.	Dia. x L	Shank	Part No.
13	P060	4408.2010	13 x 16	6mm	4409.2004
13	P150	4408.2011	16 x 26	6mm	4409.2005
13	P280	4408.2012			
16	P060	4408.2013			
16	P150	4408.2014			



SHAPE G - Grinding in hard-to-reach areas and bores.

The special manufacturing process guarantees good shapeholding and excellent fine-grinding properties.

Caps			Holders		
Dia. mm	Grit	Part No.	Dia. x L	Shank	Part No.
10	P150	4408.3008	10 x 15	3mm	4409.3003
13	P060	4408.3010	13 x 17	6mm	4409.3004
13	P150	4408.3011	16 x 26	6mm	4409.3005
13	P280	4408.3012			
16	P150	4408.3014			



SHAPE L - Grinding in hard-to-reach areas and bores.

The special manufacturing process guarantees good shape holding and excellent fine-grinding properties.

Caps			Holders		
Dia. mm	Grit	Part No.	Dia. x L	Shank	Part No.
5	P150	4408.4002	5 x 15	6mm	4409.4001
11	P150	4408.4005	11 x 25	6mm	4409.4002



Other sizes and grits available on request

CYLINDER - Fillet weld dressing on metal structures. Removal of flash on castings.

The special manufacturing process guarantees good shape holding and excellent fine-grinding properties.

Small			Large		
Dia. x L	Grit	Part No.	Dia. x L	Grit	Part No.
6 x 25	P150	4400.1002	18 x 35	P080	4400.1016
9 x 25	P080	4400.1005	18 x 35	P150	4400.1017



TAPERED - Fillet weld dressing on metal structures. Removal of flash on castings.

The special manufacturing process guarantees good shape holding and excellent fine-grinding properties.

Small			Large		
Dia. x L	Grit	Part No.	Dia. x L	Grit	Part No.
10 x 25	P080	4402.1002	15 x 35	P080	4402.1010
12 x 25	P080	4402.1004			



MANDRILLS

The angle of the clamping cone is 5°

Small			Large		
Size	Shank	Part No.	Size	Shank	Part No.
M1	3mm	2403.1001	M6	6mm	2403.1005
M3	6mm	2403.1002			



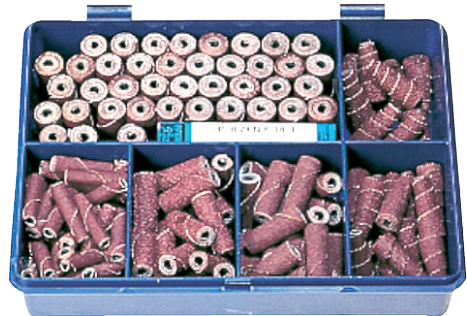
150PCS. CARTRIDGE ROLL TOOLS SET - cartridge rolls plus one matching arbor

The tools in this set are selected to suit the most common applications.

Contents:

- 20pcs. each of Cylinder 06x25 A80&A150
- 20pcs. each of Cylinder 09x25 A80&A150
- 20pcs. each of Cylinder 12x25 A80&A150
- 10pcs. each of Tapered 10x25 A80&A150
- 10pcs. of Tapered 12x25 A80

Part No: 4406.0151



The grit is embedded in a resinoid bond on the strong cloth backing material for maximum grinding effectiveness.
Other sizes and grits available on request

QUICK CHANGE DISC KIT IN STURDY PLASTIC CASE

Angle Grinder with 6mm Collet included

- Fast, secure attachment for small abrasive discs
- Designed to replace glued-on discs or discs held with a centre screw.
- "Easy On, Easy Off"
- Widest availability range of coated abrasive and non-woven material types, grit sizes, and diameters.

Part No. 6005.1999



MOUNTING STYLES

R - TYPE

Screw connection with outer thread (plastic)

S - TYPE

Screw connection with inner thread (metal)

G - TYPE

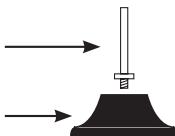
Screw connection with T Style Quarter Turn Button (plastic)
Super-fast and secure locking system.



R, S, G - TYPE HOLDER
WITH THREADED SHAFT
Shaft - 6mm

THREADED
SHAFT

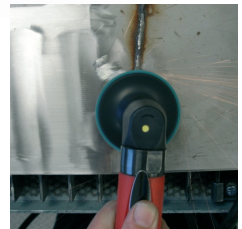
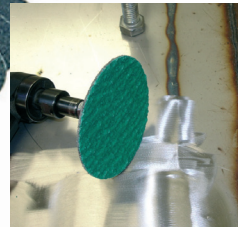
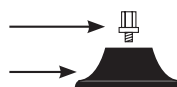
RUBBER
DISC PAD



R, S, G - TYPE HOLDER
WITH THREADED ADAPTER
Adapter - M10
Adapter - M14
Adapter - 5/8"

THREADED
ADAPTER

RUBBER
DISC PAD

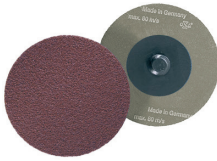


QUICK CHANGE DISCS

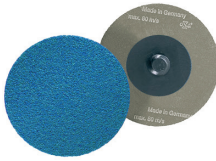
COATED - Use for Grinding

Mounts via male thread (plastic) on the tool side. Easy to use. Rapid tool change. No adhesion problems.

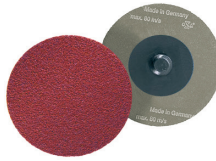
Aluminium Oxide General Purpose



Zirconia Alumina High Stock Removal



Ceramic Oxide High Performance / Cool Cut



Ceramic Oxide (Fibre) Heavy Duty / Cool Cut



Dia.

25mm	6171.State Grit	6178.State Grit	6185.State Grit	-
38mm	6173.State Grit	6180.State Grit	6187.State Grit	-
50mm	6174.State Grit	6181.State Grit	6188.State Grit	6188.3 State Grit
75mm	6175.State Grit	6182.State Grit	6189.State Grit	6189.3 State Grit

ALUMINIUM OXIDE - General Purpose

Aluminium oxide are suitable for grinding metals and other materials.

Available Grits: 36 - 60 - 80 - 120 - 150 - 180 - 240 - 320

ZIRCONIA ALUMINIA - High Stock Removal

Particularly good stock removal in coarse grinding with grit size 36 or 60

Available Grits: 36 - 50 - 60 - 80 - 100 - 120

CERAMIC OXIDE - Heavy Duty

The ceramic oxide type is suitable for work on non-alloy and alloy steel parts, cast iron, stainless steel (INOX), titanium, nickel-based alloys and extremely hard materials.

Available Grits: 36 - 60 - 80 - 120

CERAMIC OXIDE (FIBRE) - Heavy Duty / Cool Cut

Perfect for surface and edge-grinding. The fibre backing strengthens the abrasive disc and improves stock removal.

Grinding additives in the coating significantly improve stock removal, prevent clogging and allow cooler grinding.

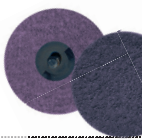
Available Grits: 36 - 60 - 80 - 120



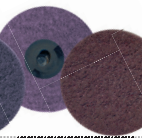
NON-WOVEN - Use for Surface Conditioning of metals

Suitable for grinding metals and other materials.

HD COARSE (Purple) Equivalent to P80 - P120



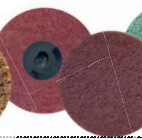
HD MEDIUM (Purple) Equivalent to P180 - P240



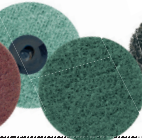
COARSE (Brown) Equivalent to P80 - P120



Medium (Maroon) Equivalent to P180 - P240



Fine (Blue) Equivalent to P320



Strip / Clean (Black) Paint, scale & rust removal



Dia.

25mm	-	-	6199.0001	6199.0002	6199.0003	-
38mm	-	-	6201.0001	6201.0002	6201.0003	-
50mm	6202.4001	6202.4002	6202.0001	6202.0002	6202.0003	6216.0010
75mm	6203.4001	6203.4002	6203.0001	6203.0002	6203.0003	6217.0010

QUICK CHANGE DISCS

CLEAN & FINISH - Use for Ultra Finishing

Suitable for ultra-fine surface and contour grinding and cleaning of metal or painted surfaces.

Grade	Dia. 50mm	Dia. 75mm
Coarse	6209.0001	6210.0001
Medium	6209.0002	6210.0002
Fine	6209.0003	6210.0003



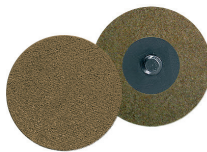
UNITIZED - Use for Deburring, Blending, Finishing and Polishing

Used for tough deburring, blending, finishing and polishing on ferrous and non-ferrous materials.

XL8 A Coarse
Removing hard scale
from steels



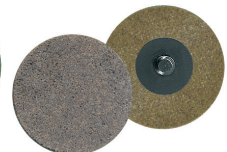
XL6 A Medium
Good all rounder
for general use



XL2 S Fine
Good all rounder
for general use



BP5 A Fine
Refining unfilled welds
on Stainless Steel



Dia.

50mm	6238.1811	6238.1612	6238.1223	6238.1513
75mm	6238.2811	6238.2612	6238.2223	6238.2513

FELT - Use for Polishing

Suitable for polishing with the polishing paste bars, grinding pastes.

Grade	Dia. 50mm	Dia. 75mm
Felt	6223.1000	6224.1000



Polishing Paste. **See page 32**

QUICK CHANGE DISC HOLDERS

Rubber Backing Pad

Dia.	Type	Part No
25	Shank 6mm	6003.1170
38	Shank 6mm	6003.1175
50	Shank 6mm	6003.1180
75	Shank 6mm	6003.1185
75	Thread M14	6003.1200



BENCH GRINDING WHEELS

ALUMINIUM OXIDE - BROWN GENERAL PURPOSE

This grain is the most commonly used abrasive.
Use on Steel and Stainless Steel



Size: 150 x 20mm

Size DxTxBore	Grade	Hardness	Part No.
150x20x31.75	A36	MED	5062.0041
150x20x31.75	A46	MED	5062.0042
150x20x31.75	A60	MED	5062.0043

Size: 200 x 20mm

Size DxTxBore	Grade	Hardness	Part No.
200x20x31.75	A36	MED	5062.0121
200x20x31.75	A46	MED	5062.0122
200x20x31.75	A60	MED	5062.0123

SILICONE CARBIDE - GREEN - CARBIDE APPLICATIONS

For Sharpening Carbide tool bits and other carbide applications. You can use them on hard stone.



Size: 150 x 20mm

Size DxTxBore	Grade	Hardness	Part No.
150x20x31.75	A60	J	5062.0044
150x20x31.75	A80	J	5062.0045
150x20x31.75	A120	I	5062.0046

Size: 200 x 20mm

Size DxTxBore	Grade	Hardness	Part No.
200x20x31.75	A80	J	5062.0125

Size: 200 x 25mm

Size DxTxBore	Grade	Hardness	Part No.
200x25x31.75	A80	J	5062.0165

ALUMINIUM OXIDE - WHITE - FOR HSS GRINDING AND SHARPENING

Used to grinding heat treated tool steels, high speed steels, and for internal grinding wheels.



Hardness

I SOFT - sharpening
J
K MEDIUM - grinding & sharpening
L
M HARD - grinding

Size: 150 x 13mm

Size DxTxBore	Grade	Hardness	Part No.
150x13x31.75	A46	L	5062.0021
150x13x31.75	A60	K	5062.0022
150x13x31.75	A100	L	5062.0023

Size: 300 x 40mm

Size DxTxBore	Grade	Hardness	Part No.
300x25x127	A60	K	5062.0243

1/2" DIAMOND DRESSING STICK

Use for Bench Grinding Wheel Dressing.



Size	Part No.
1/2 Carat - 10mm	1041.2003

UNMOUNTED FLAP WHEELS

ABRASIVE FLAP WHEELS - WOODEN CENTER

Allows a higher stock removal and coarser grain finish.



Grit	165 x 15 x 13mm	165 x 25 x 13mm	165 x 50 x 13mm
P040	4150.1040	4150.2040	4150.3040
P060	4150.1060	4150.2060	4150.3060
P080	4150.1080	4150.2080	4150.3080
P120	4150.1120	4150.2120	4150.3120
P150	---	4150.2150	4150.3150
P180	4150.1180	4150.2180	4150.3180
P240	4150.1240	4150.2240	4150.3240
P320	4150.1320	4150.2320	4150.3320

ABRASIVE FLAP WHEELS - PLAIN BORE

Allows a higher stock removal and coarser grain finish.



**Mounting Plate
32 to 16mm Bore**
Part No. 2404.1051

**Mounting Plate
32 to 16mm Bore**
Part No. 2404.2051



Grit	165 x 25 x 32mm	165 x 50 x 32mm
P040	4151.1040	4151.3040
P060	4151.1060	4151.3060
P080	---	4151.3080
P120	---	4151.3120
P150	---	---
P180	4151.1180	---
P240	4151.1240	---
P320	---	4151.3320

ABRASIVE WHEEL - M14

Allows a higher stock removal.



Grit	Ø125 x 20mm
P060	4156.1060
P080	4156.1080
P120	4156.1120

INTERLEAVED WHEEL - M14

Finishing after conventional coated abrasives.



Grit	Ø100 x 50mm
A100	4605.2350

FLEECE LAP MOPS

EXTRA - CUT (150mm x 6)

Use for: Medium Satin Finish with some cutting



Size

Part No.

150mm x 6

4631.1005

MEDIUM H/D (150mm x 5)

Use for: Edge finishing and deburring



Size

Part No.

150mm x 5

4631.1025

**Equivalent to
3M09969**

MEDIUM A (150mm x 6)

Use for: Medium Satin Finish with some cutting



Size

Part No.

150mm x 6

4631.1015

VERY FINE (150mm x 5)

Use for: Fine Satin Finishing



Size

Part No.

150mm x 5

4631.1020

ARBOR - Shank 6 mm

Part No. 2406.1002



ARBOR - Thread M14

Part No. 2406.1003



SPECIAL BLENDING WHEELS

CONVOLUTE WHEELS - 1000 Series - General deburring, blending, finishing

Formed by wrapping and bonding web material impregnated with abrasive grain and resin around a centre core.

Size (DxWxB) mm	Density	Part No
150 x 25 x 25	9S FINE	4638.2505
150 x 25 x 25	7S FINE	4638.2503
203 x 25 x 76	9S FINE	4638.3001
203 x 25 x 76	7S FINE	4638.4010
203 x 50 x 76	7A MED	4638.4021



Features:

- Dense, very durable web
- Uniform grain dispersion and coating

Benefits:

- Consistent, high quality results
- Use dry, wet or with oil

SIA UNITIZED WHEELS - 13mm Bore

Increased durability and life for tough cleaning finishing and polishing jobs.

RED - Removal
Removal & Blending



150 x 6 x 13mm
1019.1940

GREY - Blending
Blending & Refining



150 x 6 x 13mm
1019.1941

BLUE - Finishing
Refining & Finishing



150 x 6 x 13mm
1019.1943

GREEN - Polishing
Polishing. Bright, gloss finishing



150 x 6 x 13mm
1019.1944

PFERD UNITIZED WHEELS - 25.4mm Bore

Increased durability and life for tough cleaning finishing and polishing jobs.



Size (DxWxB) mm	Density	Part No
150 x 3 x 25.4	MW C-FINE	4635.3034
150 x 3 x 25.4	MH C-FINE	4635.3035
150 x 3 x 25.4	H A-FINE	4635.3036
150 x 6 x 25.4	W C-FINE	4635.3037
150 x 6 x 25.4	MW C-FINE	4635.3038
150 x 6 x 25.4	H C-FINE	4635.3039

Density:

W (Soft) - Max. Flexibility

Very good on contour grinding

MW (Med. Soft) - Semi Flexible

Especially suited for contour grinding

MH (Med. Hard) - Med. Flexibility

Good stock removal and edge holding

H (Hard) - Low Flexibility

Very good stock removal and edge holding



POLISHING WHEELS (13mm Bore)

Cloth rings used with polishing pastes for pre-polishing and high-gloss polishing tasks.

SISAL
Pre - Polishing
Remove P180-P400
scratches on Stainless Steel



TIGHTLY STITCHED
Coarser Polishing
Cut and Polish
on Stainless Steel



LOOSELY STITCHED
Finer Polishing
No cut polish
on Stainless Steel



LOOSE LEAF
Final Polishing
Fine finish on
on Stainless Steel

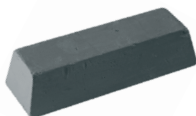


Size.
Dia. x T.

50 x 13	4302.1005	-	-	-
50 x 25	4302.1010	4301.1005	-	-
75 x 13	4302.1015	4301.1009	-	-
75 x 25	4302.1020	4301.1010	-	-
150 x 13	4302.1030	4301.1015	4301.3015	4301.4015
150 x 25	4302.1035	4301.1020	4301.3020	4301.4020
150 x 50	4302.1040	4301.1030	4301.3030	4301.4030
200 x 13	4302.1045	4301.1035	-	-
200 x 25	4302.1050	4301.1040	-	-
200 x 50	-	-	-	-
250 x 13	4302.1055	-	-	-
250 x 25	4302.1060	4301.1050	-	-
250 x 50	4302.1065	-	-	-

Application Guide
Stainless Steel

BLACK PASTE
(Part No. 4310.1010)



Pre - Polishing

GREEN PASTE
(Part No. 4310.2001)



Cut and Polish

PINK PASTE
(Part No. 4310.2004)



No Cut Polish

PINK PASTE
(Part No. 4310.2004)



Final Finish

ARBOR - Shank 6 mm

Part No. 2406.1002







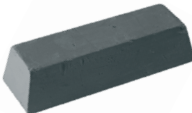
















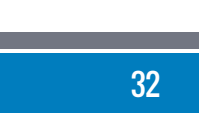


ARBOR - Thread M14

Part No. 2406.1003



POLISHING PASTE - Complete Application Guide

Cloth rings used with polishing pastes for pre-polishing and high-gloss polishing tasks.

	SISAL Pre - Polishing Remove P180-P400 scratches	TIGHTLY STITCHED Coarser Polishing Cut and Polish	LOOSELY STITCHED Finer Polishing No cut polish	LOOSE LEAF Final Polishing Fine finish on
				
Stainless Steel	BLACK PASTE Pre - Polishing (Part No. 4310.1010)	GREEN PASTE Cut and Polish (Part No. 4310.2001)	PINK PASTE No Cut Polish (Part No. 4310.2004)	PINK PASTE Final Finish (Part No. 4310.2004)
				
	BROWN PASTE Pre - Polishing (Part No. 4310.1005)	GREEN PASTE Cut and Polish (Part No. 4310.2001)	PINK PASTE No Cut Polish (Part No. 4310.2004)	PINK PASTE Final Finish (Part No. 4310.2004)
				
Aluminium	BROWN PASTE Pre - Polishing (Part No. 4310.1005)	GREEN PASTE Cut and Polish (Part No. 4310.2001)	PINK PASTE No Cut Polish (Part No. 4310.2004)	PINK PASTE Final Finish (Part No. 4310.2004)
				
	BROWN PASTE Pre - Polishing (Part No. 4310.1005)	GREEN PASTE Cut and Polish (Part No. 4310.2001)	PINK PASTE No Cut Polish (Part No. 4310.2004)	PINK PASTE Final Finish (Part No. 4310.2004)
				
Bronze	BROWN PASTE Pre - Polishing (Part No. 4310.1005)	GREEN PASTE Cut and Polish (Part No. 4310.2001)	PINK PASTE No Cut Polish (Part No. 4310.2004)	PINK PASTE Final Finish (Part No. 4310.2004)
				
	BROWN PASTE Pre - Polishing (Part No. 4310.1005)	GREEN PASTE Cut and Polish (Part No. 4310.2001)	PINK PASTE No Cut Polish (Part No. 4310.2004)	PINK PASTE Final Finish (Part No. 4310.2004)

DRUM GRINDING SYSTEM

FLAP DRUM - Aluminium Oxide (110 x 100 x 19mm)

Use for: Removal of welding scale and discoloration. Cleaning of weld seams.



Grit	Part No.	Grit	Part No.
P040	4154.0040	P150	4154.0150
P060	4154.0060	P180	4154.0180
P080	4154.0080	P240	4154.0240
P100	4154.0100	P320	4154.0320
P120	4154.0120		

COMBI DRUM - Aluminium Oxide & Nylon Fleece (110 x 100 x 19mm)

Use for: Deburring and grain finishing Stainless Steel sheets after conventional coated abrasives.



Grade / Grit	Part No.
A080/P060	4621.4080
A100/P080	4621.4100
A180/P150	4621.4150
A280/P240	4621.4240

**Satin Finishing
Reduces Shadow Effects**

NYLON FLEECE (110 x 100 x 19mm)

Use for: Decorative Satin and Matte Finishing on Stainless Steel, Brass, Aluminium. In-line brash finishing



Grade / Grit	Part No.
A080	4620.1080
A100	4620.1100
A180	4620.1180
A280	4620.1280

**Decorative Satin
and Matt Finishing**

STRIP / CLEAN - Extra Coarse Open Web (110 x 100 x 19mm)

Use for: Stripping metal surfaces, removing coatings, prepping for coating



Grade	Part No.
Hard (Coarse)	4204.1001
Soft (Finer)	4204.1002

**Cleaning welds, removing
rust and paint
Works faster and safer than wire
brushes
Can also be used for putting
a Brush Grain effect on
Stainless Steel**

DRUM GRINDING SYSTEM

WIRE DRUM - Texturing Drum

Use for: a brush finish on Stainless Steel



**Brush finish on
Stainless Steel**

Size	Wire	Part No.
110x100x19	INOX	2388.1060

PLASTIC (SiC) - Texturing Drum

Weld dressing on stainless steel components.



**Fine deburring of bores
and cut outs on
large-area parts**

Size	Type	Part No.
110x100x19	SiC	2388.1061

POLIFLEX - Texturing Drum

Weld dressing on stainless steel components.



**Blending of
stroke patterns**

Size	Grade	Part No.
110x100x19	Medium	4414.3103

FELT DRUM - Polishing Drum

Weld dressing on stainless steel components.



**Final Polishing
with paste**

Size	Type	Part No.
110x50x19	Felt	1019.2205

ELECTRIC DRUM DRIVER RUPES SR 200AE

Excellent for blending and finishing stainless steel and other metals, leaving an in-line scratch pattern.

RUPES



Variable Speed / Power	Part No
1500-4000 RPM / 1100W	1400.SR200AE

**Available in
110 & 240V**

1100W
Speed Range:
1,500 - 4,000 RPM
Made in
ITALY

SURFACE CONDITIONING AND POLISHING

Removal of light to heavy scratches with SC Belts and Polishing with Felt Belts

COARSE (Brown)
Equivalent to P80 - P120



Medium (Maroon)
Equivalent to P180 - P240



Fine (Blue)
Equivalent to P320



Size
mm

30x600

4630.1003

4630.1001

4630.1002

DRIVE WHEELS FOR DRUM SANDERS

Use with Eibenstock Drum Sander

BH Belt Drive Wheel
Use with
Button Hole Finishing Belts

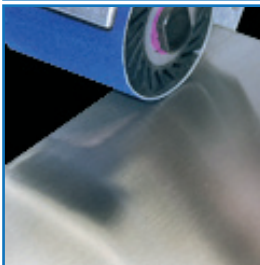


Wide

110mm

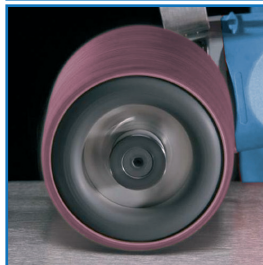
1019.3005

Ventilated Wheel
Use with
100 x 282mm Abrasive Sleeve
100 x 289mm S.Cond. Sleeve



1019.3002


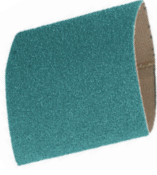
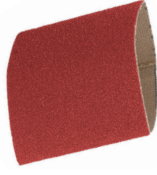

Inflatable wheel
Use with
100 x 293mm Abrasive Sleeve
100 x 305mm S.Cond. Sleeve



1019.3001

COATED - USE FOR GRINDING

Use with Dram Sander mounted on Ventilated Wheel

	Aluminium Oxide General Purpose	Zirconia High Stock Removal	Ceramic Oxide High Performance / Cool Cut	COMPACTGRAIN Uniform Finish / Long Life
				
Size mm				
100x282	100x282VAB.State Grit	100x282VAE.State Grit	100x282VBL.State Grit	100x282VAU.State Grit
100x293	100x293VAB.State Grit	100x293VAE.State Grit	100x293VBL.State Grit	100x293VAU.State Grit

Surface Conditioning and Polishing

Removal of light to heavy scratches with SC Sleeves and Polishing with Felt Sleeves

	COARSE (Brown) Equivalent to P80 - P120	Medium (Maroon) Equivalent to P180 - P240	Fine (Blue) Equivalent to P320
			
Size mm			
100x289	100x289FAC	100x289FAM	100x289FAF
100x305	100x305FAC	100x305FAM	100x305FAF

ALUMINIUM OXIDE - General Purpose

Aluminium oxide are suitable for grinding metals and other materials.

Available Grits: 36 - 60 - 80 - 120 - 150 - 180 - 240 - 320 - 400

ZIRCONIA ALUMINIA - High Stock Removal

Particularly good stock removal in coarse grinding with grit size 36 or 60

Available Grits: 36 - 50 - 60 - 80 - 100 - 120

CERAMIC OXIDE - Heavy Duty

The ceramic oxide type is suitable for work on non-alloy and alloy steel parts, cast iron, stainless steel (INOX), titanium, nickel-based alloys and extremely hard materials.

Available Grits: 36 - 60 - 80 - 120

COMPACTGRAIN - Uniform Finish / Extra Long Life

Use if you are looking for a product that can provide consistent stock removal with a uniform finish and a long life.

Available Grits: 80 - 120 - 180 - 240 - 320 - 400 - 600

SURFACE CONDITIONING - Coarse

Grain Finishing, De-burring, Heavy duty cleaning, Removal of heat seal contaminants

SURFACE CONDITIONING - Medium

240 grit satin finishing stainless steel

SURFACE CONDITIONING - Fine

Paint and plastic keying, Fine satin finishing stainless steel, Weld blueing removal



VSM ABRASIVE LINISHING BELTS

High Quality and over 140 years of experience

<p>GOOD</p> <p>ALUMINIUM OXIDE - BROWN VSM KK711X Available Grits P24 - 36 - 40 - 50 - 60 - 80 - 100 - 120 150 - 180 - 240 - 320 - 400</p>	<p>BETTER</p> <p>ZIRCONIA ALUMINIA - BLUE VSM ZK713X Available Grits P24 - 36 - 40 - 50 - 60 - 80 - 100 - 120</p>	<p>BEST!</p> <p>CERAMIC OXIDE - RED VSM XK870X Available Grits P24 - 36 - 40 - 50 - 60 - 80 - 100 - 120</p>
		
<p>PREMIUM QUALITY</p>	<p>HIGH STOCK REMOVAL</p>	<p>HD GRINDING / COLL CUT</p>
<p>VSM series made of premium aluminium oxide grain can be used in a vast array of applications. Aluminium oxide is a hard and durable grain that gives good life and solid cut. It is the universal grain for the machining of metal and wood surfaces.</p>	<p>Due to the outstanding cutting performance and the additional lubricating layer, our zirconia alumina series allow a very high stock removal with reduced temperature in the grinding zone. The cool grinding zone.</p> <p>The cool grinding leads to an extension of service life and the continuous generation of new cutting edges during the whole service life provides an improved service quality.</p>	<p>The VSM CERAMICS series are special products for aggressive but cool grinding.</p> <p>VSM CERAMICS ensure faster grinding while at the same time offering better surface finish and excellent stock removal rates. The cool grinding properties ensure long life and prevent surface discoloration.</p> <p>VSM CERAMICS are specifically suitable for grinding high alloyed steels, titanium, nickel alloys and all very hard materials.</p>

ORDER SAMPLE

<p>Type of Belt ABN - Abrasive Belt Narrow (3-299mm wide) ABW - Abrasive Belt Wide (300-1400mm wide)</p>		
<p>Width</p>		
<p>Length Length of the belt is the total circumference</p>		
<p>Material KK711X - Aluminium Oxide (Brown) ZK713X - Zirconia Alumina (Blue) XK870X - Ceramic Oxide (Red)</p>		
<p>Grit KK711X - P24 - P500 ZK713X - P24 - P120 XK870X - P24 - P120</p>		

ABN 75 X 2000 ZK713X P40

LINISHING BELTS

Standard Sizes & MOQ



Size	MOQ	Size	MOQ	Size	MOQ	Size	MOQ
25 x 1525	12	50 x 3450	6	100 x 1100	3	100 x 3500	3
25 x 2000	12	50 x 3500	6	100 x 1525	3	150 x 1090	2
50 x 1065	6	75 x 1525	4	100 x 2000	3	150 x 1220	2
50 x 1525	6	75 x 2000	4	100 x 2130	3	150 x 2000	2
50 x 1830	6	75 x 2500	4	100 x 2500	3	150 x 2500	2
50 x 2000	6	100 x 915	3	100 x 2740	3	150 x 2740	2
50 x 2500	6	100 x 1000	3	100 x 3450	3	200 x 2500	3

FILE BELTS

Standard Sizes & MOQ



Size	MOQ	Size	MOQ	Size	MOQ
03 x 305	10	20 x 457	10	20 x 520	10
06 x 305	10	06 x 480	10	06 x 533	10
13 x 305	10	10 x 480	10	10 x 533	10
10 x 330	10	16 x 480	10	13 x 533	10
03 x 457	10	20 x 480	10	30 x 533	10
06 x 457	10	06 x 520	10	06 x 610	10
13 x 457	10	13 x 520	10	13 x 610	10

Abrasive Belts - Application Guide for Stainless Steel

	P24	P36	P40	P50	P60	P80	P120	P150	P180	P240	P320	P400	P600	P800	P1000	P1200	P1500
Aluminium Oxide							GOOD RESULTS IN FINE GRITS										
Zirconia Alumina	HIGH STOCK REMOVAL																
Ceramic Oxide	HEAVY DUTY GRINDING / COOL CUT																
Compactgrain							UNIFORM FINISHING / LONG LIFE / OUTSTANDING RESULTS										
SC - Coarse						GRAIN FINISHING											
SC - Medium							P240 SATIN FINISHING										
SC - Fine							FINER SATIN FINISHING										

**Belts are available in any grade and size.
If you need a specific belt, please contact us**

FAST DELIVERY

CREUSEN BS975 HD - BELT LINISHER

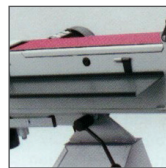
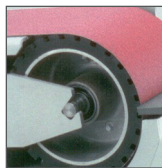
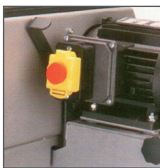
Powerful Industrial Machine for constant use



Model	Belt Size mm	Power	Part No
BS795HD-1ph	75 x 2000	3000W	1021.1026
BS795HD-3ph	75 x 2000	3000W	1021.1009

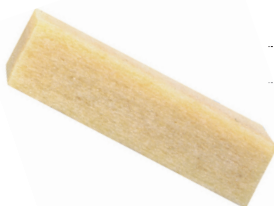
Special features:

Maximum use of grinding surface area
Easy-to-change heat resistant filter cartridge
Increased contact surface through use contact wheel
Quick release switch motor on bracket



ABRACLEAN RESTORER STICK

A special cleaning stick that extends the life of your sanding belt, disc or sleeve.



Size	PU	OU	Part No
305 x 25 x 25mm	1	1	1500.1001

Erase pitch and sawdust from sanding belts, discs, and sleeves with this cleaning stick. The gum rubber composition of this stick cleans residue from abrasives to restore them to an almost new condition. Extends the useful life of abrasive belts, discs, and sleeves.

EMERY SHEETS

High Performance Emery Cloth for Long Life in Industrial Applications



Size	Grit	Part No.
230 x 280mm	P040	7021.1040
230 x 280mm	P060	7021.1060
230 x 280mm	P080	7021.1080
230 x 280mm	P100	7021.1100
230 x 280mm	P120	7021.1120
230 x 280mm	P150	7021.1150
230 x 280mm	P180	7021.1180
230 x 280mm	P240	7021.1240
230 x 280mm	P320	7021.1320
230 x 280mm	P400	7021.1400

ALOTEX EMERY ROLLS - Premium Black

Premium Emery Cloth for Industrial Applications



Size	Part No.
25mm x 50M	7214.State Grit
40mm x 50M	7213.State Grit
50mm x 50M	7212.State Grit
100mm x 50M	7215.State Grit
115mm x 50M	7216.State Grit

Available Grits:

40 - 60 - 80 - 100 - 120 - 150 - 180 - 240 - 320 - 400

VSM EMERY ROLLS - High Performance Brown

High Performance Emery Cloth for Long Life in Industrial Applications



Size	Part No.
25mm x 50M	7222.State Grit
40mm x 50M	7221.State Grit
50mm x 50M	7220.State Grit
100mm x 50M	7223.State Grit
115mm x 50M	7224.State Grit

VSM KK714F ALUMINIUM OXIDE - CLOTH

Use for Industrial Applications

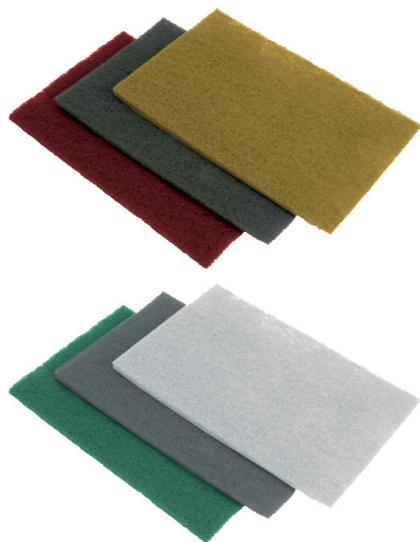
Available Grits:

40 - 60 - 80 - 100 - 120 - 150 - 180 - 240 - 320 - 400

FLEECE PADS & ROLLS

FLEECE HAND PADS - SURFACE CONDITIONING

High Performance Fleece material for Long Life in Industrial Applications



Size	Grade	Color	Part No.
152 x 229mm	XS	Green	4600.1005
152 x 229mm	Extra Cut	Brown	4600.1001
152 x 229mm	Medium A	Maroon	4600.1015
152 x 229mm	Medium S	Black	4600.1010
152 x 229mm	Very Fine A	Maroon	4600.4001
152 x 229mm	Very Fine S	Grey	4600.4002
152 x 229mm	Ultra Fine S	Grey	4600.1035
152 x 229mm	Clean/Polish	White	4600.1040

Application:

XS - General Purpose

Extra Cut - Coarse Scuffing

Medium A - Medium Scuffing

Medium S - Sharp Medium Scuffing (Stainless Steel)

V Fine A - Fine Scuffing

U Fine A - Sharp Fine Scuffing

U Fine S - Ultra Fine Scuffing

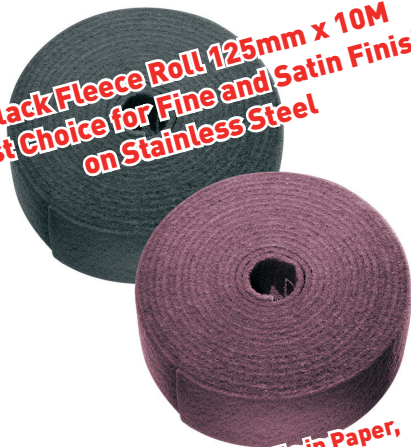
C / P - Clean and Polish

Supplied in pack of 10pcs.

FLEECE ROLLS - SURFACE CONDITIONING

High Performance Fleece material for Long Life in Industrial Applications

Black Fleece Roll 125mm x 10M
Best Choice for Fine and Satin Finish
on Stainless Steel



Wide range of Special Sized Rolls in Paper,
Cloth or Fleece
Available in short Delivery Times.
Please contact us with your Specific
Requirements.

Size	Grade	Color	Part No.
105mm x 10M	Extra Cut	Brown	7270.1001
105mm x 10M	Medium A	Maroon	7270.1002
105mm x 10M	V Fine A	Maroon	7270.1003
115mm x 10M	V Fine AXS	Red	7271.2001
100mm x 10M	U Fine S	Grey	7272.4002
125mm x 10M	Medium S	Black	7273.3001
150mm x 10M	Extra Cut	Brown	7272.3001
150mm x 10M	Medium A	Maroon	7272.3002
150mm x 10M	V Fine A	Maroon	7272.3003
150mm x 10M	V Fine AXS	Red	7272.3004
150mm x 10M	U Fine S	Grey	7272.3005

Application:

E/Cut - Course Scuffing

Med A - Medium Scuffing

Medium S - Sharp Medium Scuffing (Stainless Steel)

V Fine A - Fine Scuffing

V Fine A XS - Very Fine Scuffing (Body Shops)

U Fine S - Ultra Fine Scuffing (Body Shops)

WIRE BRUSHES

75MM WIRE CUP BRUSH - Shank 6mm

Brass plated brush



Dia / Shank	PU	OU	Part No
75mm / 6mm	1	1	R.HIL.950038

100MM WHEEL BRUSH - Shank 6mm

Brass plated brush



Dia / Shank	PU	OU	Part No
100mm / 6mm	1	1	R.HIL.950045

KNOTTED WIRE CUP BRUSH - Thread M14

Use for HD cleaning and removing paint and rust



Dia / Thread	PU	OU	Part No
65mm / M14	1	1	R.HIL.960259
100mm / M14	1	1	R.HIL.960044

KNOTTED WIRE WHEEL BRUSH - Thread M14

Use for HD cleaning and removing paint and rust



Dia / Thread	PU	OU	Part No
100mm / M14	1	1	R.HIL.961140

CRIMPED WIRE CUP BRUSH - Thread M14

Use for cleaning and removing paint and rust



Dia / Thread	PU	OU	Part No
100mm / M14	1	1	R.HIL.960143

SPRAY GUN CLEANING KIT - (on blister card)

Contains needle, sticks, brushes

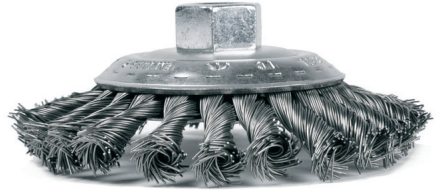


Set of	PU	OU	Part No
8pcs.	1	1	1620.3011

M 14 FLARED BRUSH - KNOTTED TYPE

Use with Angle Grinder

Dia.	STEEL	INOX
100mm	2323.1002	2322.1002
115mm	2323.1004	2322.1004
125mm	2323.1006	2322.1006



M 14 FLARED BRUSH - CRIMPED TYPE

Use with Angle Grinder

Dia.	STEEL	INOX
100mm	2325.1002	2324.1002
115mm	2325.1003	---
125mm	---	---



M 14 CUP BRUSH KNOTTED TYPE



Dia.	STEEL	INOX	Dia.	STEEL	INOX
65mm	2327.1002	2326.1001	65mm	2329.1001	2328.1001
80mm	2327.1004	2326.1003	75mm	2329.1002	2328.1002
100mm	2327.1005	2326.1004	100mm	2329.1003	2328.1003

M 14 CUP BRUSH CRIMPED TYPE



PFERD NEW BRUSH ! M14 Thread!

SP. MOUNTED WIRE CUP



Weld Cleaning

D x T / Wire	Part No.
100 x 20 / 0.60 SG	2313.1030

M 14 WHEEL BRUSH - KNOTTED TYPE

Use with Angle Grinder



Dia.	STEEL	INOX
100mm	2307.1001	---
115mm	2307.1002	2306.1001
125mm	2307.1003	2306.1002
178mm	2307.1004	2306.1003

WHEEL BRUSH - KNOTTED TYPE



Dia. x T x B	STEEL	INOX
115 x 12 x 22.0mm	2307.1008	2301.3115
125 x 12 x 22.0mm	2301.1125	2301.3125
178 x 12 x 22.0mm	2301.1178	2301.3178

M 14 WHEEL BRUSH - CRIMPED TYPE

Use with Angle Grinder



Dia.	STEEL	INOX
115mm	2313.1017	2313.1020
125mm	2313.1018	---

WHEEL BRUSH - CRIMPED TYPE



D x T x B	STEEL	INOX
150 x 20	2305.1007	2303.1003
150 x 25	2305.1008	2303.1004
150 x 38	2305.1009	2303.1005
200 x 20	2305.1015	2303.1011
200 x 25	2305.1016	2303.1012
200 x 38	2305.1017	2303.1013
250 x 20	2305.1018	2303.1014
250 x 25	2305.1019	2303.1015
250 x 38	2305.1020	2303.1016

SPINDLE MOUNTED WHEEL - RBU

Shank - 6mm

Size (D x T)mm	Wire Dia.	STEEL	INOX
20 x 04	0.20	2317.1001	2313.1001
30 x 06	0.20	2317.1002	2313.1002
40 x 09	0.20	2317.1003	2313.1003
50 x 15	0.20	2317.1004	2313.1004
60 x 15	0.20	2317.1005	2313.1005
70 x 10	0.20	2317.1006	2313.1006
70 x 15	0.30	2317.1007	2313.1008
80 x 15	0.30	2317.1008	2313.1011
100 x 10	0.30	2317.1009	2313.1012



MOUNTED PENCIL - PBU

Shank - 6mm

Size (D x T)mm	Wire Dia.	STEEL	INOX
10 x 10	0.20	2334.1001	2333.1002
10 x 10	0.35	2334.1002	2333.1003
12 x 12	0.20	2334.1003	2333.1005
12 x 12	0.35	2334.1004	2333.1006
15 x 16	0.20	2334.1005	2333.1008
15 x 16	0.35	2334.1006	2333.1009
20 x 20	0.20	2334.1007	2333.1011
20 x 20	0.35	2334.1008	2333.1012
30 x 29	0.20	2334.1009	2333.1014
30 x 29	0.35	2334.1010	2333.1015



MOUNTED CUP - TBU

Shank - 6mm

Size (D x T)mm	Wire Dia.	STEEL	INOX	SIC
50 x 10	0.20	2321.1001	2319.1001	2320.1001
60 x 15	0.35	2321.1002	2319.1002	2320.1001



WIRE BRUSHES

SCRATCH BRUSHES FOR GENERAL APPLICATIONS



PFERD Quality. Plastic handle

Wire Type	Part No.
Steel	2341.1001
Inox	2339.1001
Plastic	2340.1001



SCRATCH BRUSHES FOR GENERAL APPLICATIONS

PFERD Quality. Wooden Handle

Wire Type	HBU	HBG
		
Steel	2344.1005	2346.1001
Inox	2343.1004	2345.1001
Brass	2342.1003	-



ECONOMY WIRE BRUSH DISPLAYS

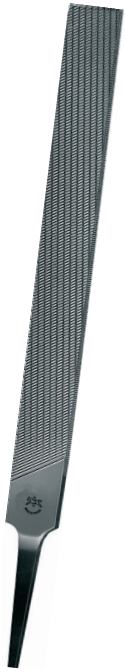
HILKA

Display	Qty.	Part No.
Spindle Wire Brush Wheel	24pcs.	R.HIL.100020
Hand Scratch Brush	24pcs.	R.HIL.404241
4 Row Steel Wire Brush	24pcs.	R.HIL.903140



MACHINIST'S FILES, DIN SERIES

Supplied without handle



			CUT 1 - Coarse	CUT 2 - Standard	CUT 3 - Fine
Shape	Length	Pack of	Part No.	Part No.	Part No.
	150mm	10	2200.1101	2200.1102	2200.1103
	200mm	10	2200.1201	2200.1202	2200.1203
	250mm	10	2200.1301	2200.1302	2200.1303
	300mm	5	2200.1401	2200.1403	2200.1403
	150mm	10	2201.1101	2201.1102	2201.1103
	200mm	10	2201.1201	2201.1202	2201.1203
	250mm	10	2201.1301	2201.1302	2201.1303
	300mm	5	2201.1401	2201.1402	2201.1403
	150mm	10	2202.1101	2202.1102	2202.1103
	200mm	10	2202.1201	2202.1202	2202.1203
	250mm	10	2202.1301	2202.1302	2202.1303
	150mm	10	2203.1101	2203.1102	2203.1103
	200mm	10	2203.1201	2203.1202	2203.1203
	250mm	10	2203.1301	2203.1302	2203.1303
	150mm	10	2204.1001	2204.1002	2204.1003
	200mm	10	2204.1101	2204.1102	2204.1103
	250mm	10	2204.1201	2204.1202	2204.1203
	300mm	5	2204.1301	2204.1302	2204.1303
	150mm	10	2205.1101	2205.1102	2205.1103
	200mm	10	2205.1201	2205.1202	2205.1203
	250mm	10	2205.1301	2205.1302	2205.1303
	300mm	5	2205.1401	2205.1402	2205.1403

MACHINIST'S FILES, DIN SERIES

Proven PFERD file handle made of strong plastics



Type	Suitable for file length	Part No.
PH08	150mm	2212.2012
PH09	200 - 250mm	2212.2013
PH11	300mm	2212.2014

ERGONOMIC FILE HANDLES

Soft-grip with hard and rugged internal core



Type	Suitable for file length	Part No.
FH03	150mm	2210.2004
FH4/1	200 - 250mm	2210.2005
FH5/1	300mm	2210.2007

CHAIN SAW FILES

Supplied in pack of 6pcs.

Size	Part No.
200mm x 3,5mm (9/64")	2206.1001
200mm x 4,0mm (5/32")	2206.1002
200mm x 4,5mm (11/64")	2206.1004
200mm x 4,8mm (3/16")	2206.1006
200mm x 5,16mm (13/64")	2206.1008
200mm x 5,5mm (7/32")	2206.1010

**WOODEN FILE HANDLE**

High Quality



Type	Part No.
Wooden Handle	2211.1202

SHARPENING GAUGE AND HANDLE

Has 30 and 35 degree surfaces



Product	Part No.
Sharpening gauge (Pack of 10)	2207.1204
Plastic File Handle	2210.2002

CHAIN SAW SHARPENER

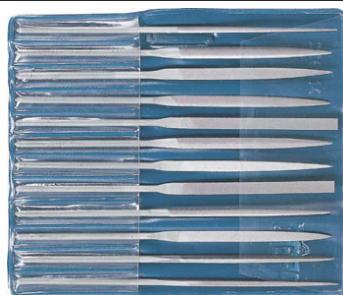
For sharpening of chain teeth and depth gauges



Use for File Dia.	Part No.
Ø 4.8 - 5.16 - 5.5mm	2208.1010

PREMIUM NEEDLE FILE SET

High Quality



Suitable for file length	Part No.
140mm Cut 1 Needle File Set	2218.1001
160mm Cut 1 Needle File Set	2218.1002
140mm Needle Rasp Set	2220.1001

STANDARD DRILLS

High Quality

	HSS STANDARD	HSS GROUND - SPLIT POINT	5% COBALT - SPLIT POINT
			
Dia.			
1.0	9001.0010	9010.0010	9006.0010
1.5	9001.0015	9010.0015	9006.0015
2.0	9001.0020	9010.0020	9006.0020
2.5	9001.0025	9010.0025	9006.0025
3.0	9001.0030	9010.0030	9006.0030
3.2	9001.0032	9010.0032	9006.0032
3.3	9001.0033	9010.0033	9006.0033
3.5	9001.0035	9010.0035	9006.0035
4.0	9001.0040	9010.0040	9006.0040
4.2	9001.0042	9010.0042	9006.0042
4.5	9001.0045	9010.0045	9006.0045
4.8	9001.0048	---	9006.0048
5.0	9001.0050	9010.0050	9006.0050
5.5	9001.0055	9010.0055	9006.0055
6.0	9001.0060	9010.0060	9006.0060
6.5	9001.0065	9010.0065	9006.0065
7.0	9001.0070	9010.0070	9006.0070
7.5	9001.0075	9010.0075	9006.0075
8.0	9001.0080	9010.0080	9006.0080
9.0	9001.0090	9010.0090	9006.0090
9.5	9001.0095	9010.0095	9006.0095
10.0	9001.1000	9010.1000	9006.1000
10.2	9001.1020	9010.1020	9006.1020
10.5	9001.1050	9010.1050	9006.1050
11.0	9001.1100	9010.1100	9006.1100
11.5	9001.1150	9010.1150	9006.1150
12.0	9001.1200	9010.1200	9006.1200
12.5	9001.1250	9010.1250	9006.1250
13.0	9001.1300	9010.1300	9006.1300

DRILLS & DRILL BITS

HSS STANDARD DRILLS - REDUCED SHANK (13MM)

High Quality



Dia.	Part No.	Dia.	Part No.
13.5	9002.1350	17.0	9002.1700
14.0	9002.1400	17.5	9002.1750
14.5	9002.1450	18.0	9002.1800
15.0	9002.1500	18.5	9002.1850
15.5	9002.1550	19.0	9002.1900
16.0	9002.1600	19.5	9002.1950
16.5	9002.1650	20.0	9002.2000

DOUBLE SIDED DRILL BITS

High Quality



Dia.	Part No.
3.3	9025.0330
4.2	9025.0420

PRO STEP DRILL BIT

Industrial Quality



Product	Shank mm	Part No.
Size 2 - (4.0 - 20.0mm)	8.0	9011.0420

PRO COUNTERSINKS

Industrial Quality

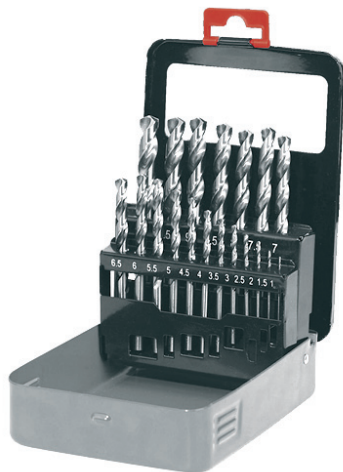


Product	Shank mm	Part No.
6.3mm	5.0	9002.327000063
8.3mm	6.0	9002.327000083
12.4mm	8.0	9002.327000124
16.5mm	8.0	9002.327000165
20.5mm	10.0	9002.327000205
25.0mm	10.0	9002.327000250

DRILLS & DRILL BITS

PRO HSS DRILL SET

Supplied in metal carrying and display box



Product	Part No.
Ground - 19pcs (1 - 10mm)	9009.2019
Ground - 25pcs (1 - 13mm)	9009.2025
Standard Black - 25pcs (1 - 13mm)	9009.1025

PRO HSS DRILL SET - COBALT (5%)

Supplied in metal carrying and display box



Product	Part No.
Cobalt - 19pcs (1 - 10mm)	9009.2119
Cobalt - 25pcs (1 - 13mm)	9009.2125

MASONRY DRILL BITS

Supplied in individual plastic pouches.



R- reduced shank

Dia.	Part No.	Dia.	Part No.
3.0	9004.0030	10.0	9004.0100
3.5	9004.0035	11.0	9004.0110
4.0	9004.0040	12.0 ^R	9004.0120
4.5	9004.0045	13.0 ^R	9004.0130
5.0	9004.0050	14.0 ^R	9004.0140
5.5	9004.0055	15.0 ^R	9004.0150
6.0	9004.0060	16.0 ^R	9004.0160
6.5	9004.0065	18.0 ^R	9004.0180
7.0	9004.0070	20.0 ^R	9004.0200
8.0	9004.0080	22.0 ^R	9004.0220
9.0	9004.0090	25.0 ^R	9004.0250

PRO HAMMER DRILL BITS SDS-PLUS MS5 TURBOKEIL

DIN 8 Chrome-nickel-molybdenum steel, shot-penned and tempered.



Dia.	Length	Part No.	Dia.	Length	Part No.
4.0	110	9003.4110	14.0	165	9003.1416
5.0	110	9003.5110	14.0	215	9003.1421
5.0	160	9003.5160	14.0	265	9003.1426
5.0	210	9003.5210	14.0	450	9003.1445
5.5	110	9003.5511	16.0	165	9003.1616
5.5	160	9003.5516	16.0	215	9003.1621
6.0	110	9003.6110	16.0	265	9003.1626
6.0	160	9003.6160	16.0	450	9003.1645
6.0	210	9003.6210	18.0	200	9003.1820
6.0	260	9003.6260	18.0	450	9003.1845
6.5	110	9003.6511	18.0W	600	9003.1860
6.5	160	9003.6516	18.0W	1000	9003.1810
7.0	110	9003.7110	19.0W	250	9003.1925
7.0	160	9003.7160	19.0W	450	9003.1945
8.0	110	9003.8110	20.0W	200	9003.2020
8.0	160	9003.8160	20.0W	300	9003.2030
8.0	210	9003.8210	20.0W	450	9003.2030
8.0	260	9003.8260	20.0W	600	9003.2060
8.0	460	9003.8460	20.0W	1000	9003.2060
9.0	160	9003.9160	22.0W	250	9003.2225
10.0	110	9003.1011	22.0W	450	9003.2225
10.0	160	9003.1016	22.0W	600	9003.2260
10.0	210	9003.1021	22.0W	1000	9003.2210
10.0	260	9003.1026	24.0W	240	9003.2425
10.0	460	9003.1046	24.0W	450	9003.2445
12.0	160	9003.1216	25.0W	250	9003.2525
12.0	210	9003.1221	25.0W	450	9003.2545
12.0	260	9003.1226	26.0W	250	9003.2625
12.0	450	9003.1245	26.0W	450	9003.2645

HAMMER DRILL BITS SDS-MAX SPIRAL FLUTE

DIN 8 Chrome-nickel-molybdenum steel, shot-penned and tempered.



Dia.	Length	Part No.	Dia.	Length	Part No.
12.0	340	9013.1201	22.0	520	9013.2202
14.0	340	9013.1401	24.0	320	9013.2401
16.0	340	9013.1601	25.0	520	9013.2502
18.0	340	9013.1801	30.0	570	9013.3002
20.0	320	9013.2001	32.0	570	9013.3202
20.0	520	9013.2002	35.0	570	9013.3502
22.0	320	9013.2201	38.0	570	9013.3802

BI-METAL HOLE SAWS

Industrial Quality. Made in EU



Dia.	Part No.
14.0	9040.0014
16.0	9040.0016
17.0	9040.0017
19.0	9040.0019
20.0	9040.0020
21.0	9040.0021
22.0	9040.0022
24.0	9040.0024
25.0	9040.0025
27.0	9040.0027

Dia.	Part No.
29.0	9040.0029
30.0	9040.0030
32.0	9040.0032
33.0	9040.0033
35.0	9040.0035
37.0	9040.0037
38.0	9040.0038
40.0	9040.0040
41.0	9040.0041
43.0	9040.0043

Dia.	Part No.
44.0	9040.0044
45.0	9040.0045
46.0	9040.0046
48.0	9040.0048
50.0	9040.0050
51.0	9040.0051
52.0	9040.0052
54.0	9040.0054
55.0	9040.0055
57.0	9040.0057

Dia.	Part No.
59.0	9040.0059
60.0	9040.0060
64.0	9040.0064
65.0	9040.0065
67.0	9040.0067
68.0	9040.0068
70.0	9040.0070
73.0	9040.0073
75.0	9040.0075
76.0	9040.0076

Dia.	Part No.
79.0	9040.0079
83.0	9040.0083
86.0	9040.0086
89.0	9040.0089
92.0	9040.0092
95.0	9040.0095
98.0	9040.0098
102.0	9040.0102
105.0	9040.0105
108.0	9040.0108

Dia.	Part No.
111.0	9040.0111
114.0	9040.0114
121.0	9040.0121
127.0	9040.0127
140.0	9040.0140
146.0	9040.0146
152.0	9040.0152

HOLE SAW HOLDERS

Description	Part No.
Hole Saw Holder AF 11 (14 - 30mm)	9040.0003
Hole Saw Holder AF 16 (32-152mm)	9040.0005
Hole Saw Pilot Drill - 105mm	9040.0001

Z - GRIP Premium Lightweight Filler 3L

An advanced, clog-free, lightweight body filler for today's high tech metals. Formulated with ZNX-7® for superior adhesion to galvanized steel, bare steel and aluminum. Part of the MetalWorks® System that honors the OEM corrosion warranty. Contains Hattonite™ for effortless sanding. Blue cream hardener included.

Apply in thin layers and spread smoothly.

Working time: 3-4 minutes

Dry to Sand Time: 20 minutes with clog free sanding even in extreme temperature conditions



Weight	PU	OU	Part No
3L	4	4	4327.1667

SLICK SAND High Build Spray Filler

Use with 2.2 Spray Tip!

A high build 2K spray filler designed for filling and levelling large areas. Slick Sand can be applied directly over steel, aluminum, zinc, reinforced composite and epoxy primer. It easily applies through conventional spray equipment and can be painted directly over with most automotive and industrial paints.



Weight	PU	OU	Part No
946ml	6	6	4327.4708
3.78L	4	4	4327.4709

MIARCO ZINC SPRAY

400ml

Anti-corrosion protection, ideal for providing a zinc coating. 98% zinc content. Especially suitable for protecting welded spots and seams.



Weight	PU	OU	Part No
400ml	1	1	4323.2004

ZINC SPRAY

400ml

Anti-corrosion protection, ideal for providing a zinc coating. 98% zinc content. Especially suitable for protecting welded spots and seams.



Weight	PU	OU	Part No
400ml	1	1	4323.2003

LOCKING TAPE MEASURES

Pro Craft

5 metre / 16ft
Wide Blade 19mm



7,5 metre / 24ft
Wide Blade 25mm



10 metre / 32ft
Wide Blade 25mm



Part No.

R.HIL.954050

R.HIL.75950008

R.HIL.75951012

MEASURING RULERS & SQUARES

Pro Craft

Aluminium Rulers
1000mm



Combination Square
30mm (12")



Part No.

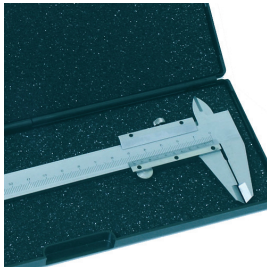
R.HIL.504000

R.HIL.808469

PRECISION MEASURING

Pro Craft

Vernier Caliper
150mm (6")



Vernier Caliper
150mm (6") Digital



Part No.

R.HIL.915006

R.HIL.991505

LOCKING TOOLS

LOCKING PLIERS - Straight Jaw

Ideal for tightening, clamping, twisting and turning



Size

Part No.

10" (250mm)

R.HIL.150209

LOCKING C-CLAMPS with Regular Tips

Wide-opening jaws provide greater versatility



Size

Part No.

6" (150mm)

R.HIL.155068

AIR DUSTER

1/4" NSP inlet easy to use pistol type supplied with long reach nozzle.



Type

Part No.

1/4" (NPT)

R.HIL.850001

BAYONET AIR LINE FITTING

For Quick Connection to Air Tools and Equipment



Type

Set

Part No

Male

2pcs Set

R.HIL.360202

Female

2pcs Set

R.HIL.370300

QUICK COUPLER AIR LINE

For Quick Connection to Air Tools and Equipment



Type

Set

Part No

Male

2pcs Set

R.HIL.380408

Female

2pcs Set

R.HIL.390506

MISCELLANEOUS TOOLS

BALL PEIN HAMMERS

Fibre Glass Shaft



Weight	Part No.
0.5 lb	R.HIL.202182
1.0 lb	R.HIL.202366
2.0 lb	R.HIL.202526
2.5 lb	R.HIL.225259

ENGINEERS SCRIBER - 190MM

Double ended for marking out in confined spaces



Size	Part No.
190mm	R.ATH.1257

SIEVERT EASYJET TORCH &

For All Kinds of Soldering and Heating Applications



Item	Part No.
Torch	R.SIE. 253557
Mapp Gas	R.TOD.PTM
Propane Gas	R.TOD.PTI

G CLAMPS

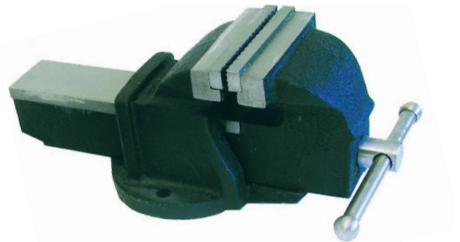
Heavy Duty



Size	Part No.
50mm (2")	R.HIL.645026
75mm (3")	R.HIL.645033
100mm (4")	R.HIL.645040
150mm (6")	R.HIL.645064
200mm (8")	R.HIL.645088
250mm (10")	R.HIL.645101

FIXED BASE VICE - 150MM (6")

Heavy Duty



Type	Part No.
Fixed Base	R.HIL.122046"

6" VARIABLE SPEED STRAIGHT GRINDER 1600 - 4800RPM



Model	Power W / Speed RPM	Part No
SG30	1600W / 1600-4800	1019.8003

DYNAFILE II - ELECTRIC FILE BELT SANDER Max. 2350RPM



Model	Power	Part No
40610	820W	1306.40610

SUHNER VARIABLE SPEED ANGLE GRINDER (115-125MM) Variable Speed: 4200 - 10000RPM



Model	Power - Voltage	Part No
UWG 10-R125	1050W - 110V	1024.1012
UWG 10-R125	1050W - 240V	1024.1013

One-handed angle grinder with 1050W. Digital electronics ensures constant working speed. Usage: grinding and cutting work, surface grinding on metal. Equipment: handle, cable, wheel guard, flange set, wrench.

Technical Data

Power: 1'050 W
Spindle: M 14
Disc diameter: 125 mm
Speed: 4'200 - 10'000 min⁻¹

SUHNER®

AIR POWERED CUT-OFF TOOL - T5812

Use with 75mm Cut-off Wheels



Model	Use with	Part No
T5812	75 x 1.0 Wheel	1620.2011

STRAIGHT LINE SANDER - T5110

Use with 70 x 420mm Velcro Strips



Model	Use with	Part No
T5110	70 x 420mm V. Strips	1620.2004

AIR NIBBLER - T5314

It's an excellent choice for paint and auto-body shops



Model	Cuts Per Minute	Part No
T5314	3200	1620.2009

HACKSAW

Use with one hand. Great for autobody work



Item	Part No
Hacksaw	R.HIL.900101
Blades 300mm	R.ULT.12x24T-TRI

LOW NOISE DIE GRINDER - LN71001

Maximum quality, durability and performance



Model	RPM / Collet	Part No
G32M	22.000 / 6mm	1091.2004

LN ANGLE DIE GRINDER - LN74010

It's an excellent choice for paint and auto-body shops



Model	RPM / Collet	Part No
G33M	20.000 / 6mm	1091.2005

ELECTRIC DRUM SANDER RUPES SR200AE

Excellent for blending and finishing stainless steel and other metals, leaving an in-line scratch pattern.



Var. Speed / Power / Voltage	Part No
1500–4000 RPM /1100W /110V	1400.SR200AE
1500–4000 RPM /1100W /240V	1400.SR200AE-110V

AIR DRUM DRIVER DYNABRADE Dynisher®

Excellent for blending and finishing stainless steel and other metals, leaving an in-line scratch pattern.



Variable Speed / Power	Part No
up to 2,700 RPM / 1 Hp	1306.13450
up to 3,400 RPM / 0.7 Hp	1306.13401

PNEUMATIC WHEEL for Dynisher®

Use with 100 x 289mm Sanding Sleeves



Description	Part No
Sold Separately	1019.3001

DynaPump - Pump for Pneumatic Wheel

Use for Inflatable Wheel



Description	Part No
Use for Inflatable Wheel	1305.98091

Recommended Consumables:



SANDING DRUMS

Size: 110x100x19mm

See page 33

- Flap Drums - Minor scale removal.
- Combi Drums - Light scale removal
- Fleece Drums - Blending finishing
- Felt Drums - Polishing with paste
- Clean & Strip Drums - Cleaning



SANDING SLEEVES.

Size: 100x289mm

See page 36

- Z/A Blue - High stock removal (P36-P120)
- C/O Red - HD / Cool grinding (P36-P120)
- A/O Brown - General grinding (P150-P400)
- S/C Coarse/Medium/Fine - Surface Finishing



BUTTON HOLE BLETS.

Size: 30x600mm

See page 35

- use with Special Drive Wheel.
- S/C Coarse/Medium/Fine - Surface Finishing

ATA BL16L (6 - 20 x 480 mm)

Speed: 15000 RPM; Power: 0.37 kW / 0.50 Hp



Description	Part No
ATA BL16L File Belt Sander	1008.1099
Standard Contact Wheel Arm	1008.3239
Narrow Belts Contact Wheel Arm	1008.3241

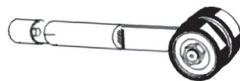
Standard Contact Wheel Arm (included)

(Belt Size: 16 - 20 x 480 mm)



Narrow Belts Contact Wheel Arm

(Belt Size: 6 - 10 x 480 mm)



DYNABRADE DYNAFILE I (3 - 16 x 610 mm)

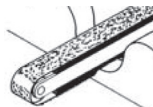
Speed: 20000 RPM; Power: 0.37 kW / 0.50 Hp



**ESPECIALLY SUITABLE FOR
3MM BELTS**

Standard Contact Wheel Arm (included)

(Belt Size: 13 x 610 mm)



Radiused Rubber Contact Wheel Arm

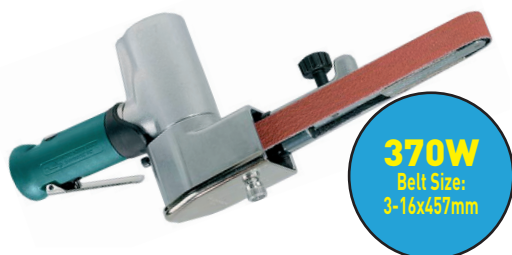
(Belt Size: 3 - 6 x 610 mm)



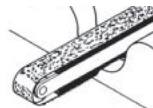
Description	Part No
Dynafile I File Belt Sander	1306.14000
Standard Contact Wheel Arm	1305.11218
Radiused Contact Wheel Arm	1305.11219

AIR-POWERED FILE BELT SANDER DYNAFILE II (3 - 16 x 457 mm)

Speed: 20000 RPM; Power: 0.37 kW / 0.50 Hp



Standard Contact Wheel Arm (included)
(Belt Size: 13 x 457 mm)



Radiused Rubber Contact Wheel Arm
(Belt Size: 3 - 6 x 457 mm)



Description	Part No
Air Dynafile II File Belt Sander	1306.40320
Standard Contact Wheel Arm	1305.11203
Narrow Belts Contact Wheel Arm	1305.11204

PFERD ELECTRIC-POWERED FILE BELT SANDER UBS 5/100 SI 925 (3-20 x 520-610 mm)

Variable Speed: 4000 - 10000 RPM; Power: 500 W



- Totally insulated.
- Stepless RPM adjustment.
- High power output, easy to handle shape.
- Digital electronic for constant RPM even under load.
- Electronic switch-off on overload, restart protection on power failure.
- Robust, easy to service construction.
- The medium-sized belt grinder attachment is pivotable on the machine and allows flexible adaptation to individual working situations.
- Easy, quick belt change due to spring clamp.

Model	Part No
UBS 5/100 SI 925 - 115V	1063.1020
UBS 5/100 SI 925 - 230V	1063.1015

AIR-POWERED FILE BELT SANDER DYNAFILE II (3 - 16 x 457 mm) - Versatility Kit

Speed: 20000 RPM; Power: 0.37 kW / 0.50 Hp

Contents:

- 1pce 40320 Air Dynafile® II
 - 1pce 11203 Contact Arm
 - 1pce 11206 Contact Arm
 - 1pce 11320 Contact Arm
 - 8pce abrasive belts of various grits
 - 1pce 50015 Collet (6 mm) for Die Grinder use, along with 95262 95281 wrenches
- Supplied in durable carrying case



Description	Part No
Air Dynafile II File Belt Sander Versatility Kit	1306.40321

ELECTRIC FILE BELT SANDER DYNAFILE II (13 x 457 mm) - Versatility Kit

10000 RPM; Power: 820W

Brand New Electric version of the world-famous Dynafile III! Replaces tedious hand filing and sanding. Grind, deburr, blend, polish, finish and more! Electric Dynafile II accepts both coated and non-woven abrasive belts. Grind from contact wheel or platen pad. Finish and polish using slack of belt. Perfect for the deburring and finishing of hand rails, tube welds, and hard to reach places.

Comfortable switch with "lock on" feature.

Easily accessible brush holders allow quick brush replacement (recommended every 150 hours).

Sanding head pivots 360°, for working in previously inaccessible areas.

Reversible side handle for operator comfort.

Tool is double-insulated for safety, and includes electric cord, 8 feet in length.



Description	Part No
File Belt Sander Versatility Kit	1306.40611

PFERD UBS 5/70 SI-R (Belt Size: 20 x 533 mm)

Adapts to pipe diameters up to 55 mm

Belt Speed: 5 - 11 m/s; Power: 500 W; Voltage: 110V or 230V



Model	Part No
PFERD UBS 5/70 SI-R	1063.1025

**Small size and light weight
excellent for site work**

PFERD UBS 11/90 SI-R (Belt Size: 30 x 610 mm)

Adapts to pipe diameters up to 70 mm

Belt Speed: 7 - 15.5 m/s; Power: 1050 W; Voltage: 110V or 230V



Model	Part No
PFERD UBS 11/90 SI-R	1063.1022

SUHNER VARIABLE SPEED TUBE SANDER/POLISHER

Abrades and polishes 270° around the pipe to high polish in one step

Speed Range: 4200-10000 RPM; Power: 1050W; Voltage: 110V



Model	Part No
UWG10-R-GL	1024.1016



PFERD UGER 15/60 SI

Speed: 2800 - 5900 RPM; Power: 1530 W; Voltage: 110V or 240V

Model	Part No
PFERD UGER 15/60 SI - 110V	1063.1066
PFERD UGER 15/60 SI - 240V	1063.1061

- Supplied with 12 mm collet
- Totally insulated
- High output
- Soft start up
- Electronic overload protection
- Digital-electronic for constant RPM



1530W
Speed Range:
2,800-5,900 RPM

High Power, Variable Speed and Low Weight make the PFERD UGER 15/60 the most versatile tool on the market

RUPES AR38EN

Speed: 18000 - 30000 RPM; Power: 800 W; Voltage: 110V or 240V; Collet 6mm

Model	Part No
AR38EN - 240V	1400.AR38EN
AR38EN - 110V	1400.AR38EN-110V

- Sanding aluminium and cast-iron moulds
- Removal of burrs and edges
- Scouring and grinding rubber and plastic materials
- Working with fibreglass and plastic



800W
Speed Range:
18,800-30,000 RPM

RUPES AR52EN

Speed: 3000 - 7000 RPM; Power: 600 W; Voltage: 110V or 240V; Collet 6mm or 3mm (optional)

Model	Part No
AR52EN - 240V	1400.AR52EN
AR52EN - 110V	1400.AR52EN-110V

- Oxides removal
- Finishing work
- Polishing and grinding of metal parts
- Grinding with flap wheels
- Removal of glues, mastics and adhesives



600W
Speed Range:
3,000-7,000 RPM

DYNABRADE 51204 - Air

Speed: 3200 RPM; Power: 500W

Model	Part No
DYNABRADE 51204	1306.51204



Use for
blending, finishing, polishing

Recommended Consumables:

Fleece M. Wheels up to 60mm. **See page 20**

Polishing Mops up to 75mm. **See page 31**

PFERD UGER 11/330 SI - Electric

Speed: 15000 - 33000 RPM; Power: 1000 W

Model	Part No
UGER 11/330 SI - 115V	1063.1063



Powerfull Heavy Duty Die Grinder
heavy duty grinding

Recommended Consumables:

TC Burrs up to 20mm. **See page 15**

Mounted Points up to 20mm. **See page 17**

Mounted Flap Wheels up to 50mm. **See page 19**

SUHNER ROTOMAX 1.5 - FLEXIBLE SHAFT MACHINE (

The most powerful drive - for your coarse grinding tasks.



SUHNER®

Everything is adjusted and controlled digitally.

Soft start, stable speeds and an active brake are the decisive advantages of the unit's electronic control.

Power isn't the same as mass: The high-performance motor in the metal housing is robust, but thanks to its light and compact design it is also suitable for portable use. There is also a superb range of suitable flexible shafts and tools.

Countless possible combinations ensure maximum flexibility.

AIR DRUM DRIVER DYNABRADE Dynastraight® 13523 (1 hp)

Use with Heavy Duty Pneumatic Wheel for concentrated grinding and fast material removal.

Description	Part No
Dynastraight® 13523	1306.13523
Pneumatic Wheel 125 x 25mm Belt Size: 25 x 395mm	1305.92921
Pneumatic Wheel 125 x 50mm Belt Size: 50 x 395mm	1305.92931



UNMOUNTED WHEELS

use with Special Holders **See page 31**

Recommended Consumables:

Abrasive Belts. **See page 36**

Flap Wheels 150mm. **See page 28**

Lap Mops 150mm. **See page 29**

Polishing Mops 150mm. **See page 31**

Polishing Paste. **See page 32**

Special Unmounted Wheels. **See page 30**

EXPANDER WHEEL - 125mm (Thread - 5/8")

Use with Abrasive Belts for weld seem removal

ARBOR - Thread M14

Part No. 2406.1003



Size	Abrasive Belt Size	Part No
125x25mm	25x400mm	1305.94564
125x50mm	50x400mm	1305.94565

SP60R & SP75R Pencil Grinder - 3mm Collet

Use with Ø3 - 6mm tools

Model	Part No
ATA SP60R	1008.1294
ATA SP75R	1008.1295



Use for
small deburring, engraving, etc.

Recommended Consumables:

TC Burrs 3 - 6mm. **See page 15**

Mounted Points 3 - 6mm. **See page 17**

Abr. Caps and Bands 3 - 6mm. **See page 21-22**

S22LR & S10LR Die Grinder - 6mm Collet

Use with Ø12 - 20 mm & 25 - 40 tools

Model	Part No
ATA S22LR	1008.1160



Use for
heavy grinding, deburring, general stock
removal and polishing

Recommended Consumables for S22LR:

TC Burrs 12-15mm. **See page 15**

Mounted Points 12-15mm. **See page 17**

Abr. Caps and Bands 12-15mm. **See page 21-22**

Mounted Flap Wheels up to 20mm. **See page 19**

Recommended Consumables for S10LR:

Abrasive Bands 25-40mm. **See page 21**

Mounted Flap Wheels 25-40mm. **See page 19**

ATA SD37LR Die Grinder- 6mm Collet

Use with Ø8 - 10 mm tools

Model	Part No
ATA SD37LR	1008.1190



Use for
heavy grinding, deburring, general stock
removal and polishing

Recommended Consumables:

TC Burrs 8 - 10mm. **See page 15**

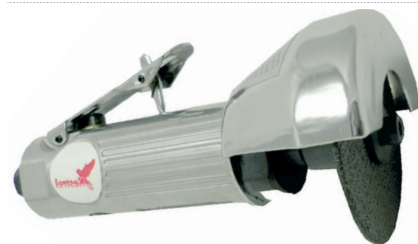
Mounted Points 8 - 10mm. **See page 17**

Abr. Caps and Bands 8-10mm. **See page 21-22**

AIR POWERED CUT-OFF TOOL

Use with Ø75mm Cut-off Wheels

Model	Part No
T5812	1620.2003



Use for
Cutting and Grinding with Mini Wheels
Built-in blade guard

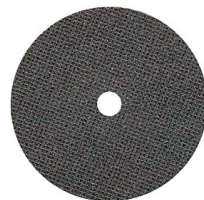
Recommended Consumables:

Cut-off Wheel

76 x 1.3x10(B)mm

Part No: 5016.G1612

**Wide range of
Mini Wheels Available!
Just ask for advise**



RUPES SKORPIO III - AIR ORBITAL SANDER

Self-generated dust extraction

Model	Part No
RH356T	1401.RH356T



Recommended Consumables:
Velcro Discs. [See page 11](#)

RUPES - AIR ORBITAL SANDER

Rectangular Pad - 80x130mm

Model	Part No
RE21AC	1401.RE21AC



Recommended Consumables:
Velcro Strips.

RUPES ELECTRIC ORBITAL SANDER

Self-generated dust extraction

Model	Part No
ER155TE	1400.ER155TE



Recommended Consumables:
Velcro Discs. [See page 11](#)

RUPES ELECTRIC ORBITAL SANDER

Rectangular Pad - 115x225mm

Model	Part No
SSPFVR	1400.SSPFVR



Recommended Consumables:
Velcro Strips.

DYNABRADE ORBITAL SANDER 59025

Includes low profile, premium urethane weight-mated sanding pad.

Description	Part No
Dynabrade 59025 - 6" (150mm)	1306.59025



Use for
finishing and deburring of metal

Recommended Consumables:
Velcro Discs. **See page 11**

DYNABRADE 58435 - Dual Action

Includes low profile, premium urethane weight-mated sanding pad.

Description	Part No
Dynabrade 58435 - 6" (150mm)	1306.58435



Ideal for metal applications:
Perfect for both fast aggressive material removal and swirl free finishes.

Recommended Consumables:
Velcro Discs. **See page 11**

RUPES ORBITAL SANDER WITH DUST EXTRACTION

Universal application for sanding and preparing sheet metals and substrates.

Description	Part No
RE21AL (70 x 198mm)	1401.RE21AL

Features

Extremely well balanced palm sanders
Designed for high abrasive power and for an optimal level of finish
Equipped with multihole rubber plate for optimal suction (70x198 mm)
Speed regulation valve
Designed for connection to extraction systems
Particularly compact and handle body
Excellent extraction capacity

Recommended Consumables:
Fleece Rolls. **See page 41**



ATA RA14-115DS1 Angle Grinder

Speed: 13000 RPM; Power: 1100W

Model	Part No
ATA RA15-115DS1	1008.1033



Use for heavy grinding and cutting off with 115 - 125mm wheels and discs.

Recommended Consumables:

Resin Fibre discs 115mm. **See page 7**
Cutting&Grinding Wheels 115mm. **See page 1**
Flap Discs 115mm. **See page 9**

DYNABRADE 52410 Angle Sander

Speed: 15000 RPM; Power: 500 W

Model	Part No
DYNABRADE 52410	1306.52410



Use for grinding

Recommended Consumables:

Quick Change Discs 75mm **See page 25**

DYNABRADE 51397 Polisher

Speed: 4500RPM; Power 750W

Model	Part No
DYNABRADE 51397	1306.51397



Use for surface conditioning, polishing

Recommended Consumables:

Fleece Velcro Discs. **See page 13**
Felt Discs. **See page 13**
Combi / SC Flap Discs. **See page 10**

ATA RA20LR Angle Sander

Speed: 20000 RPM; Power: 300 W

Model	Part No
ATA RA20LR	1008.1073



Use for grinding

Recommended Consumables:

Quick Change Discs 50mm **See page 25**

ANGLE GRINDER ATTACHMENTS



**YOUR ANGLE GRINDER
OUR ADAPTER!**
USE ONLY WITH VARIABLE SPEED ANGLE GRINDERS



GS9 (for 8-60mm Pipes)
Belt Size: 30/35 x 650mm
Part No: R.GLOB.GS09



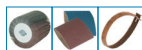
GS1 (for 10-100mm Pipes)
Belt Size: 20/30/35 x 650mm
Part No: R.GLOB.GS01



GS2 (for 100-300mm Pipes)
Belt Size: 70 x 1250mm
Part No: R.GLOB.GS02



GS4 (use with Drums)
Drum Size: 100x110mm
Part No: R.GLOB.GS04



GS5 (use with Drums)
Drum Size: 100x110mm
Part No: R.GLOB.GS05



GS8 (Collet 6mm)
Use with Spindle Mounted Tools
Part No: R.GLOB.GS08



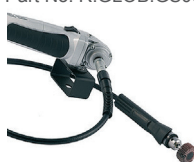
GS3 (use with File Belts)
Belt size: 10 x 550mm
Part No: R.GLOB.GS03



GS7 (use with finishing wheels)
Wheel Size: 125/150mm
Part No: R.GLOB.GS07



GS6 (Collet 6mm)
Use with Spindle Mounted Tools
Part No: R.GLOB.GS06



CREUSEN DOUBLE WHEEL GRINDERS 9000 Series

Powerful Industrial Machines for constant use



Model	Wheel Size mm	Power	Part No
DS 9200 - 1ph	200x25x20	900W	1021.1020
DS 9200 - 3ph	200x25x20	1100W	1021.1019
DS 9250 - 3ph	250x30x20	1500W	1021.1021
DS 9300 - 3ph	300x40x25	1700W	1021.1027
K9000HD	Pedestal		1021.1023

Use for
brushing, grinding

Recommended Consumables:
Grinding Wheels. **See page 27**
Wire Brush Wheels. **See page 44**

CREUSEN DOUBLE POLISHING MASHINES 9000 Series

Powerful Industrial Machines for constant use



Model	Wheel Size mm	Power	Part No
DPC9200 - 1ph	200x20x10	900W	1021.1015
DPC9200 - 3ph	200x20x10	1100W	1021.1016
DPC9300 - 3ph	300x30x20	1700W	1021.1017
K9000HD	Pedestal		1021.1023

Use for
brushing, grinding

Recommended Consumables:
Unmounted Flap Wheels. **See page 28**
Nylon Fleece Mops. **See page 29**
Polishing Cloth Mops. **See page 31**

HILKA 6" Bench Grinder 1/2 HP

Complete with 2 grinding wheels 1 coarse 1 fine.



Wheel Size mm	Power	Part No
150mm	1/2Hp	R.HIL.600025

Use for
grinding

Recommended Consumables:
Grinding Wheels. **See page 27**

CREUSEN - Combination Grinders

Powerful Industrial Machine for constant use



Model	Belt Size mm Wheel Size mm	Power	Part No
BSS9200 - 3ph	75 x 1300 200x25x20	1100W	1021.1011
BSS8200 - 1ph	50 x 1000 200x25x15	800W	1021.1010

Use for
brushing, grinding

Recommended Consumables:

Grinding Wheels. **See page 27**

Wire Brush Wheels. **See page 44**

Finishing Abrasive Belts. **See page 37**

CREUSEN BS975 HD - Belt Linisher

Powerful Industrial Machine for constant use

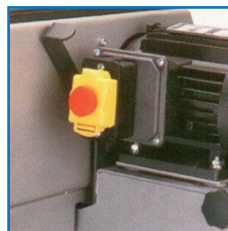
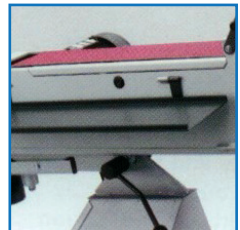
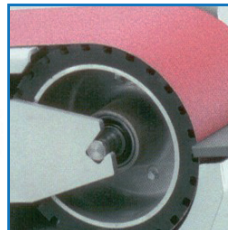


Use for
grinding

Recommended Consumables:

Finishing Abrasive Belts. **See page 37**

Model	Belt Size mm	Power	Part No
BS795HD-1ph	75 x 2000	3000W	1021.1026
BS795HD-3ph	75 x 2000	3000W	1021.1009



Special features:

Maximum use of grinding surface area

Easy-to-change heat resistant filter cartridge

Increased contact surface through use contact wheel

Quick release switch motor on bracket

**FLAT SURFACE BELT
GRINDING MACHINE**

Art. 143



www.aceti.com

**FLAT SURFACE BELT
GRINDING MACHINE**

Art. 76



**BENT AND STRAIGHT TUBES
BELT GRINDING MACHINE**

Art. 150



**SHEET METAL
DEBURRING MACHINES**

Art. 53



**PIPE NOTCHING
MACHINE**

Art. 130



AVESTA FINISHING CHEMICALS

All our products are well known, easy to use and have established an impeccable reputation

PICKLING

Our pickling pastes and gels are specially intended for brush pickling of weld seams and smaller surfaces. They offer a perfect paste consistency that gives good adhesion to difficult surfaces and reduces the risk of splashing.

BlueOne - 130

Restores damaged stainless steel surfaces, such as weld seams, by removing weld oxides, the underlying chromium depleted layer and other defects that may cause local corrosion.

RedOne - 140

A strong pickling paste, suitable for the pickling in difficult applications such as very high alloyed stainless steel grades, at lower temperatures in colder climate etc.

Pickling Spray - 240

Restores stainless steel surfaces that have been damaged during fabrication operations such as welding, forming, cutting, grinding and blasting.



Size	PU	PU	Part No
BlueOne - 2L	4	4	RSW.AVEBLU
RedOne - 2L	4	4	RSW.AVE2LT
Pickling Spray - 25L	1	1	RSW.AVRDGL25

CLEANING

Cleaner - 401

Superficial rust, oil, grease and lime deposits can occasionally appear on any stainless steel surface.



PASSIVATION

Passivator - 630

630 is aimed for a wide-range of industrial passivating applications. It offers a good general passivating result on stainless steel surfaces.



Item	PU	PU	Part No
Claner 401 - 25L	1	1	RSW.AVS401

Size	PU	PU	Part No
Pass. 630 - 25L	1	1	RSW.AVS630-25

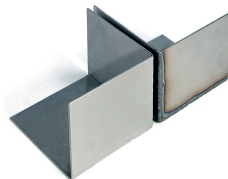
Kai Greising - Weld Cleaning Solutions

The quick process for cleaning welding seams

The Clean Marker Brush-Series removes quick and environment-friendly colours of TIG welding seams. At the same time, the treatment passivates directly the surface.

Product benefits

- No liquid tank, so there is no spill during filling
 - No remaining residues in the device.
 - Easy cleaning of the pump system.
- After a brief rinsing, work can be restarted with another electrolyte immediately.
- Liquids can be stored stable and safe outside the working area.
 - Supply distance up to 8 m.
 - Allows working even in difficult positions (on ladders, in containers)



Model	Article	Part No
E - Kit	01.01.01.00006	4312.01010100006

CLEAN MARKER V2

All Brush devices with complete set, incl. case

Modern procedure for the cleaning of welds

- maximum cleaning achievement with lowest active substance concentration
- clear decrease of the corrosion delicateness of handled workpieces in the comparison to similar, commercially available
- none or physiological influences as small as possible during the using
- eco-friendly, fast, colour-identical etching and passivation of welding-sewed at high-grade steel

The Varin Cleaner II removes bright temper color quickly and in an eco-friendly way from WIG-welds. In this case the surfaces are passivated directly.

- Lettering/Marking
- 3-stage-regulation
- works only with Greinox 1000, Greinox 2000, Greinox Polish and Greinox Rapid
- passivation proved by the salt spray-test to DIN 50021



Model	Article	Part No
V1 - Kit	01.1380	4312.4001
V2 - Kit	01.1350.10	4312.4000V2
V3 - Kit	01.1350.12	4312.4000V3

CONSUMABLES

Use with GREISING Machines only!



Cleaning Fleece
Part No: 4312.4018



Brown Polishing Pad
Part No: 4312.4022



Etching Felt Strip
Part No: 4312.4015



Glass Fibre Roll
Part No: 4312.1110



Greinox 2000 1L
Part No: 4312.4010



Greinox Polish 1L
Part No: 4312.4011



Greinox Etching Liquid 0.1L
Part No: 4312.4013



Greinox Neutraliser 1L
Part No: 4312.4106

The Cleanox series: Flexibility for workshop and assembly



Compact & Light, reliable and powerful: These are the characteristics of our new Cleanox device series. It was made for metal construction companies that want to use their cleaning devices in a flexible manner - either in the workshop or on a construction site.

The Cleanox series are among the most powerful devices in the market.

70 A permanent current at 100% duty cycle and pulse currents of up to 140 A - achieved with very light and transportable devices.

The weight was significantly reduced compared to the previous series by using plastic and aluminium. The front and reverse side made of acid-resistant and food-safe polypropylene are very rugged.



Cleanox 4.2

Item No.:	EP-01-042
Performance:	1,000 VA
Weight:	14 kg
Dimensions:	250x150x300 mm
Mains voltage:	115–230V / 50Hz / 6A
Secondary voltage:	6–15V AC/DC
Protection class:	IP21



Cleaning and polishing of TIG and MAG seams at two performance levels and bright or dark marking, 115 or 230 V:

The performance levels also enable the Cleanox 4.2 to perform intensive cleaning and polishing. Another feature: The input voltage can be chosen between 115 and 230 V, which makes the device usable all over the world. The Cleanox 4.2 in combination with a marking set, can also be used for bright or dark marking.



SuperCleanox devices are sold as device sets; you therefore have all you need to start right away.

Part no. 4314.RTEP01042

WELDING HELMETS

Automatic Welding Helmet

Lens size: 4 1/4" x 3 1/4"



Lens can be set to	PU	OU	Part No
shades 9 to 13	1	1	RSW.WH04B

Fiberglass Welding Helmet

Lens size: 4 1/4" x 3 1/4"



Lens can be set to	PU	OU	Part No
shades 9 to 13	1	1	RSW.FGHEAD

Inox Clean / Inox Care

Trigger Sprays



Item	PU	OU	Part No
Inox Clean 1L	1	1	4312.3101
Inox Care 0.5L	1	1	4312.3110

Jackson Welding Helmet

Lens size: 5 1/4" x 4 1/2"



Lens can be set to	PU	OU	Part No
shades 9 to 13	1	1	RSW.JCKSHA

Welding Helmet Lenses

All types available on request



Size	Type	PU	OU	Part No
4 1/4x3 1/4	Shade - 10	10	10	425010
4 1/4x3 1/4	Shade - 11	10	10	425011
4 1/4x3 1/4	Shade - 13	10	10	425013
4 1/4x3 1/4	Anti Spatter	10	10	425ANT
5 1/4x4 1/2	Shade - 11	10	10	S115
5 1/4x4 1/2	Shade - 12	10	10	S125
5 1/4x4 1/2	Shade - 13	10	10	S135
5 1/4x4 1/2	Clear	10	10	JCKCLR

Welders Marking Chalk

Box of 144pcs.



Box of	PU	OU	Part No
144pcs	1	1	RSW.5703

GREEN PAPER ROLL

230mm x 1500M



Type	PU	OU	Part No
Economy Green	1	1	4313.1005
Premium MILO ROLL	1	1	4313.1015

Microfibre Cloth

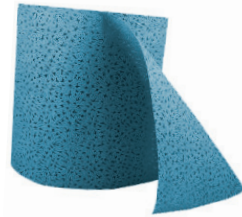
Good quality



Colour	PU	OU	Part No
Yellow	1	1	4325.0044

BLUE SOLVENT WIPES - Centre-feed Roll

Very good oil absorption. 225 sheets



Dimensions	PU	OU	Part No
27 x 40cm	1	1	1620.3013

Centerfeed Roll 2 Ply Blue 150M (6 pack) 150M



Size	PU	OU	Part No
200mm x 150M	1	1	4313.1020

Nylon Handling Work Gloves

Highly flexible



Size	Part No.
Large (Size 9)	1660.0020
Ex.Large (Size 10)	1660.0021

Welding Gauntlets

Pro Quality



Size	Part No.
16" - XL	1076.1020

Ear Defenders

Lightweight and sturdy constr.



Part No.
R.HIL.808209

Riggers Work Gloves

Heavy Duty.



Part No.
R.HIL.995527

Safety Glasses - Anti Fog

Yellow / Clear

Class 1



Colour	Part No.
Yellow	1630.0010
Clear	1630.0011
Smoke	1630.0012

Ear Defenders

Zone 3 High db



Part No.
1660.1002

Blue Welding Gauntlets

Fully lined leather



Size	Part No.
14" - XL	RSW.KEVRED

Safety Goggles

Soft frame with good vision



Part No.
R.HIL.990027

Foam Ear Plugs (Box 200pcs)

High level of protection



Description	Part No.
Standard	1076.1101
Corded	1076.1102

Economy Dust Masks

Hilka



Type / Qty	Part No.
Dust Mask / 50pcs	600056
Mask with Valve / 5pcs	505054

Disposable Cup Masks

With Valve



Type	PU	Part No.
P2V	20	1630.0000
P3V	10	1630.0003

Fold Flat FFP2

With Valve - 10pk



Type	Part No.
FFP2 - WHITE	1630.0005

Fold Flat FFP2 - Carbon

With Valve - 10pk



Type	Part No.
FFP2 - GREY	1630.0004

Fold Flat P2 - Carbon

With Valve - 10pk



Item	Part No.
Reusable Mask Kit	1620.0020
Spare Prefilters (10pk)	1620.0021
Spare Cartridges (2pk)	1620.0022
Disposable Mask	1620.0001

Head Visor Carrier

Tough and durable browguard



Type	Part No.
H85A	1620.0027

Visor Carrier For Helmet

Easily fitted and removed



Type	Part No.
H86	1620.0026

Clear Polycarbonate Visor

Extremely economic 20cm visor



Type	Part No.
VCA85	1620.0028

SPECIAL (WHITE PASTE): Rust, Diesel, Brake Fluid, Grease



Solvent-free hand cleansing paste for medium to heavy duty soiling such as lubricants, diesel, brake fluid, cement and rust. It is especially suitable for use in the automotive, construction and metalworking industries.

Capacity	PU	OU	Part No
Jar 550ml	12	12	1599.2414
Tin 4.2 Litre	4	4	1599.2411
Pot 2.8KG with Dispenser	4	4	1599.2418

Capacity	PU	OU	Part No
Bucket 15 Litre	1	1	1599.2416
Bucket 30 Litre	1	1	1599.2419

PLUS (YELLOW GEL): Tar, Rubber, Bitumen, Oil, Grease



This extra powerful citrus hand cleansing's gel is ideal for heavy soilings such as tar, paint, glue and lacquer. It is especially suitable for use in garages, workshops, the printing industry and the painting and decorating industry.

Capacity	PU	OU	Part No
Tin 4.5 Litre	4	4	1599.2424
Pot 2.8KG with Dispenser	4	4	1599.2423

Capacity	PU	OU	Part No
Bucket 15 Litre	1	1	1599.2426

CLASSIC (RED GEL): Rubber, Bitumen, Fat, Grease, Oil



Hand cleansing gel for medium soiling's such as oil, fats, grease, bitumen and rubber. It is especially suitable for use in garages, workshops and the metalworking industry.

Capacity	PU	OU	Part No
Jar 600ml	12	12	1599.2401
Tin 4.5 Litre	4	4	1599.2403

Capacity	PU	OU	Part No
Bucket 15 Litre	1	1	1599.2406
Bucket 30 Litre	1	1	1599.2407

DREUMEX HAND CARE

Expert: Extreme specialist soiling

Paints, inks, adhesives, lacquers and sealants



SOLVENT FREE!
NEW

with an integrated Pump

Gentle on Hands

Capacity	PU	OU	Part No
1 Litre	1	1	1599.2440
3 Litre	1	1	1599.2442

Dreumex Solu Cleaner

Extremely economical and efficient degreasant



Capacity	PU	OU	Part No
5 Litre	1	1	1599.2650
25 Litre	1	1	1599.2651

Dreumex Wall Mount Dispenser Pumps

Use with 4.5 Tins



Description	PU	OU	Part No
Use with 4.5 Tins	1	1	1599.2557

Hand Care & Protection

Supplied in 250ml Tubes



Item	Use for	PU	OU	Part No
Universal Protect	pre-work protect	12	12	1599.2510
Natural Care	natural recovery of the skin	12	12	1599.2513

Dreumex 100 Hand Wipes

Oil, Grease, Fat



Suitable for cleansing without water.

Description	PU	OU	Part No
Hand Wipes - 100pcs	1	1	1599.2430

Dreumex Wall Mount Dispenser Pumps

Use with 15L Buckets



Description	PU	OU	Part No
Bucket 15L (for CL or SP)	1	1	1599.2558
Bucket 15L (for PLUS)	1	1	1599.2559

DREUMEX Dispensers



Description

Unique (touch-free) dispensing system for optimal hygiene

Advantages

1 dispenser concept for total hand care system
quantity control guarantees economical use ; saves up to 60%!
easy to mount "click-and-use" concept
removable click-in pump
robust & strong



Description

Robust dispenser for use in all industrial environments

Advantages

pump is fixed in the cartridge.
a new pump with every new cartridge
guarantees optimal hygiene in all industrial environments



Description

Standard dispensers for hand cleansers supplied
in 4.5 ltr and 15 ltr packagings

Advantages

cheapest solution for dispenser wall mounting
easy to install
easy in use

[illegible]

[illegible]



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